



**world
hydrogen
latin america**

Ammonia as Energy Vector: Challenges and Opportunities

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Millennium institute on green ammonia as energy vector

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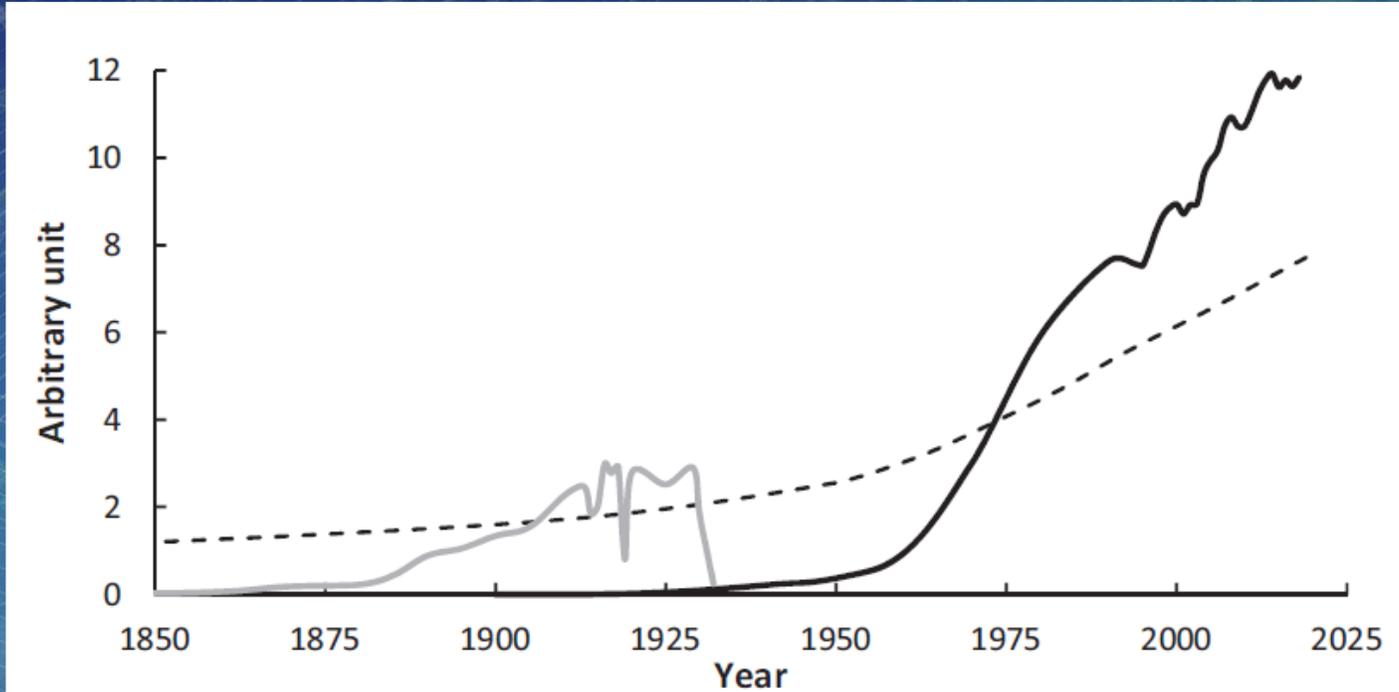
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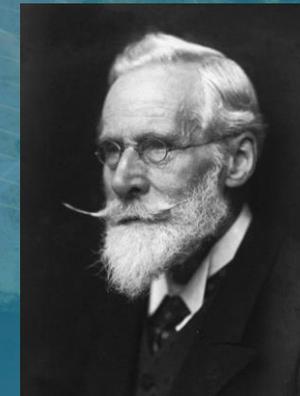
• Why green ammonia?



Thomas R. Malthus
1798
publishes essay on
population increase
and finite resources
of the planet

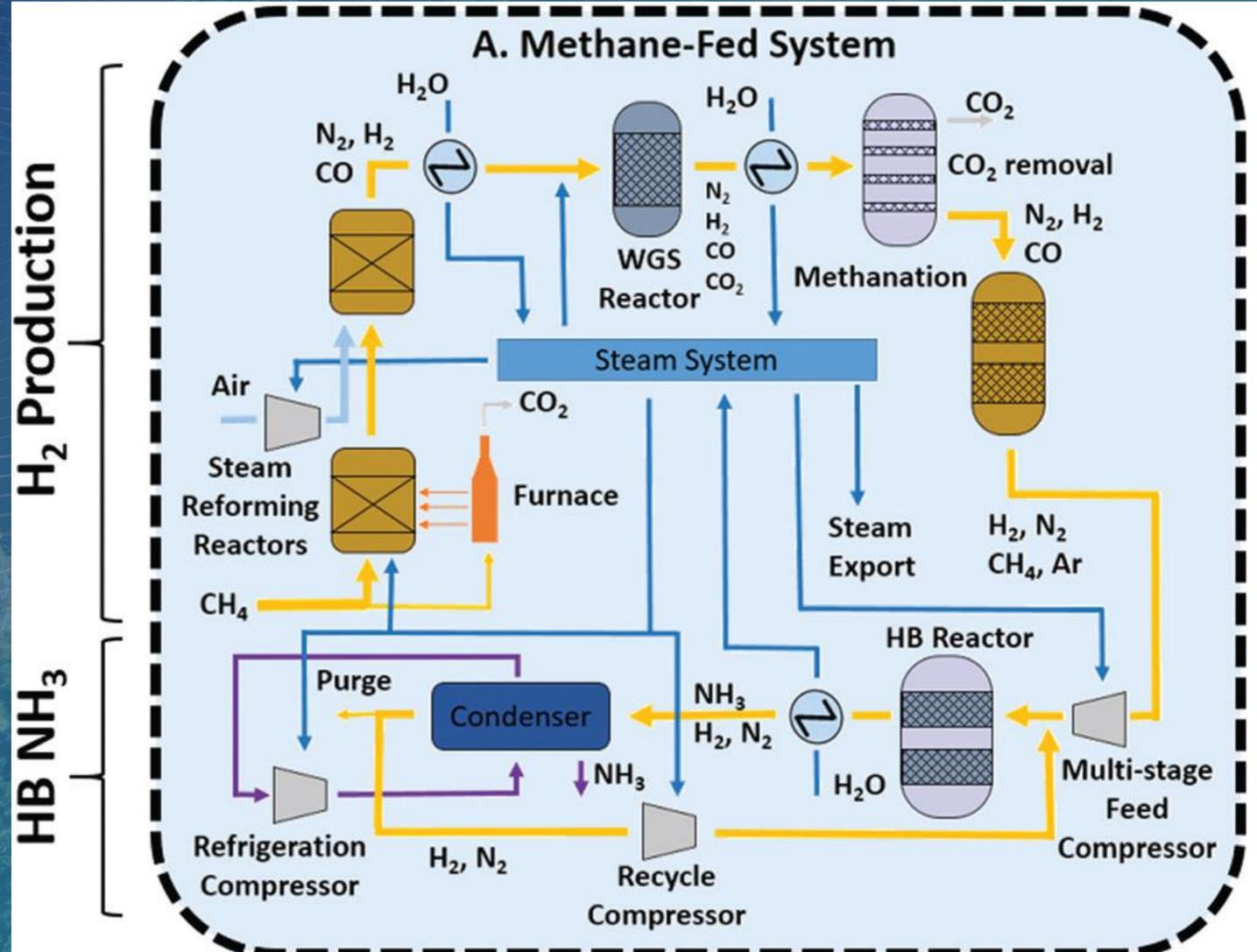
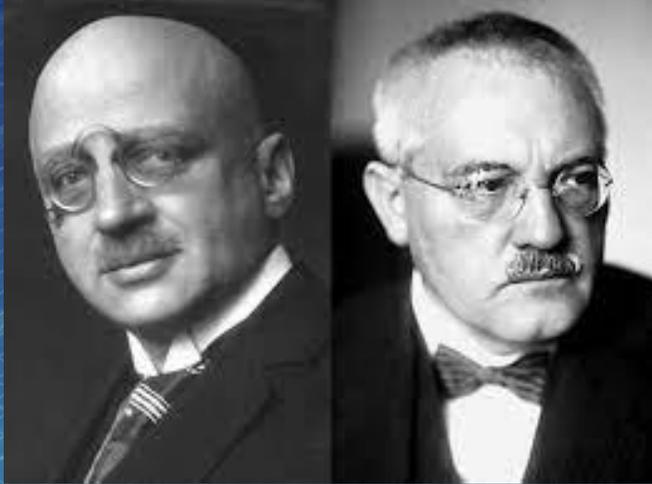


The dependence of the human population on the Haber-Bosch process. Dotted black line: World population (107). Gray line: Annual export of Chilean nitrate (103 kt/a). Black line: Ammonia Production by the Haber-Bosch process (107 t-N/a).

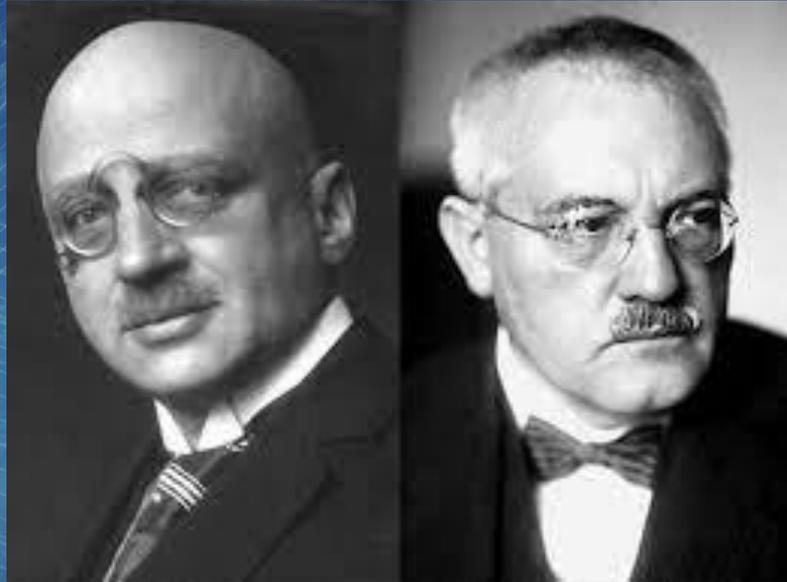


Sir William Crookes in 1898 gave a landmark speech at the British Association for the Advancement of Science in Bristol, in which he argued that the world's population would starve by 1921 due to the depletion of natural nitrate fertilizer located in deposits in Chile. Crookes called on scientists around the world to develop a synthetic process for nitrogen fixation and many heeded the call.

• Why green ammonia?

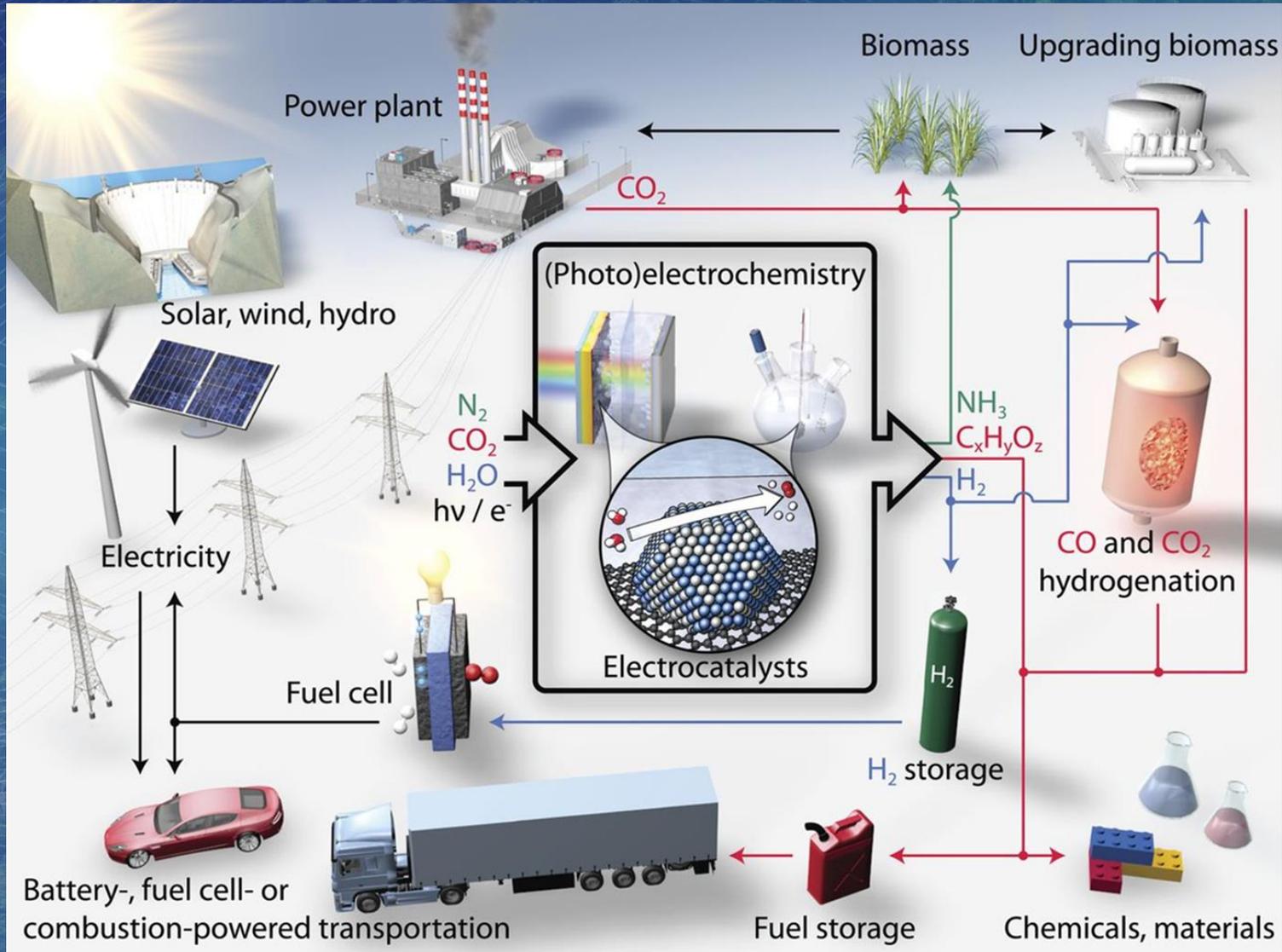


- Why green ammonia?



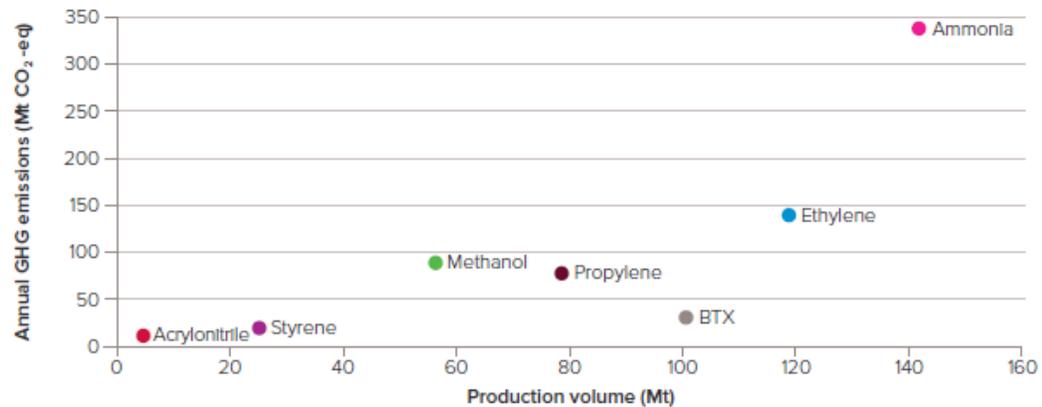
Based on the Haber-Bosch process, generates twice as much CO₂ due to the impacts of NH₃ ~ 2% energy consumption

• Why green ammonia?



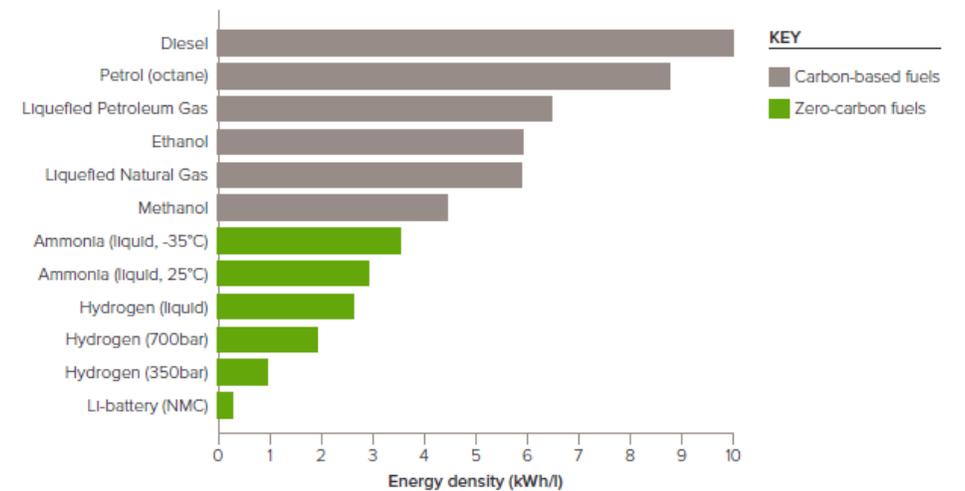
Ammonia as fuel

Greenhouse gas emissions for selected high production volume chemicals for 2010⁴.



BTX – Benzene, Toluene, Xylene (aromatic chemicals). These 2010 numbers are the most recent published figures.
Note: Ammonia production in 2018 was 176Mt and generated around 500 million tonnes of carbon dioxide (per annum).

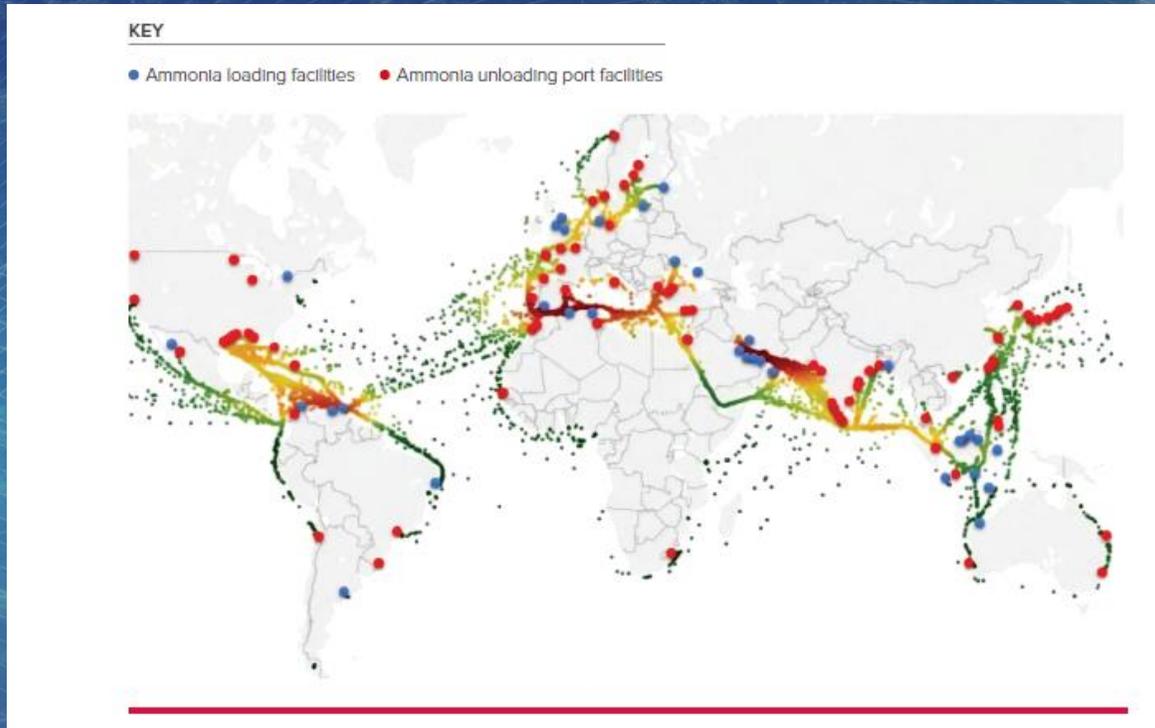
The volumetric energy density of a range of fuel options.



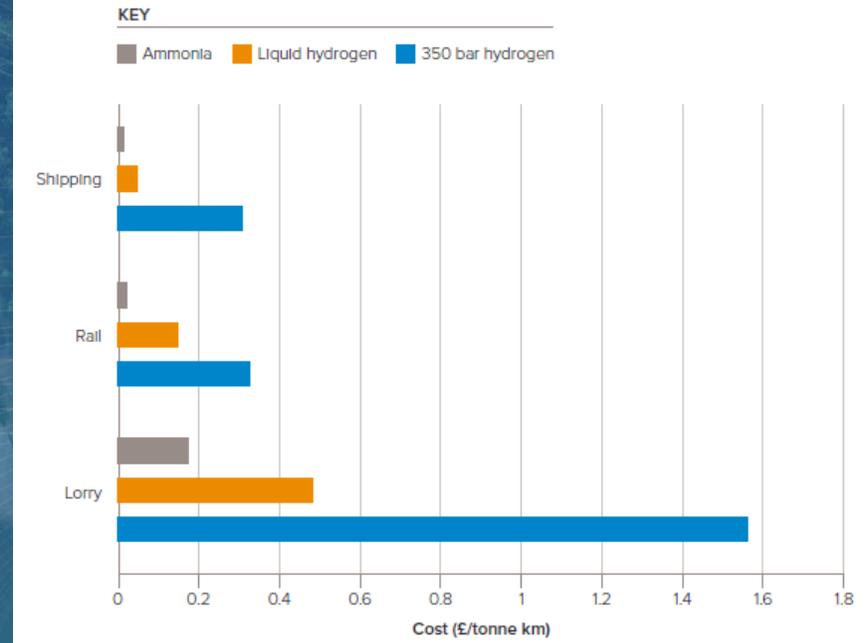
Greenhouse gas emissions for chemicals

Volumetric energy density of a range of fuel options

Ammonia as fuel



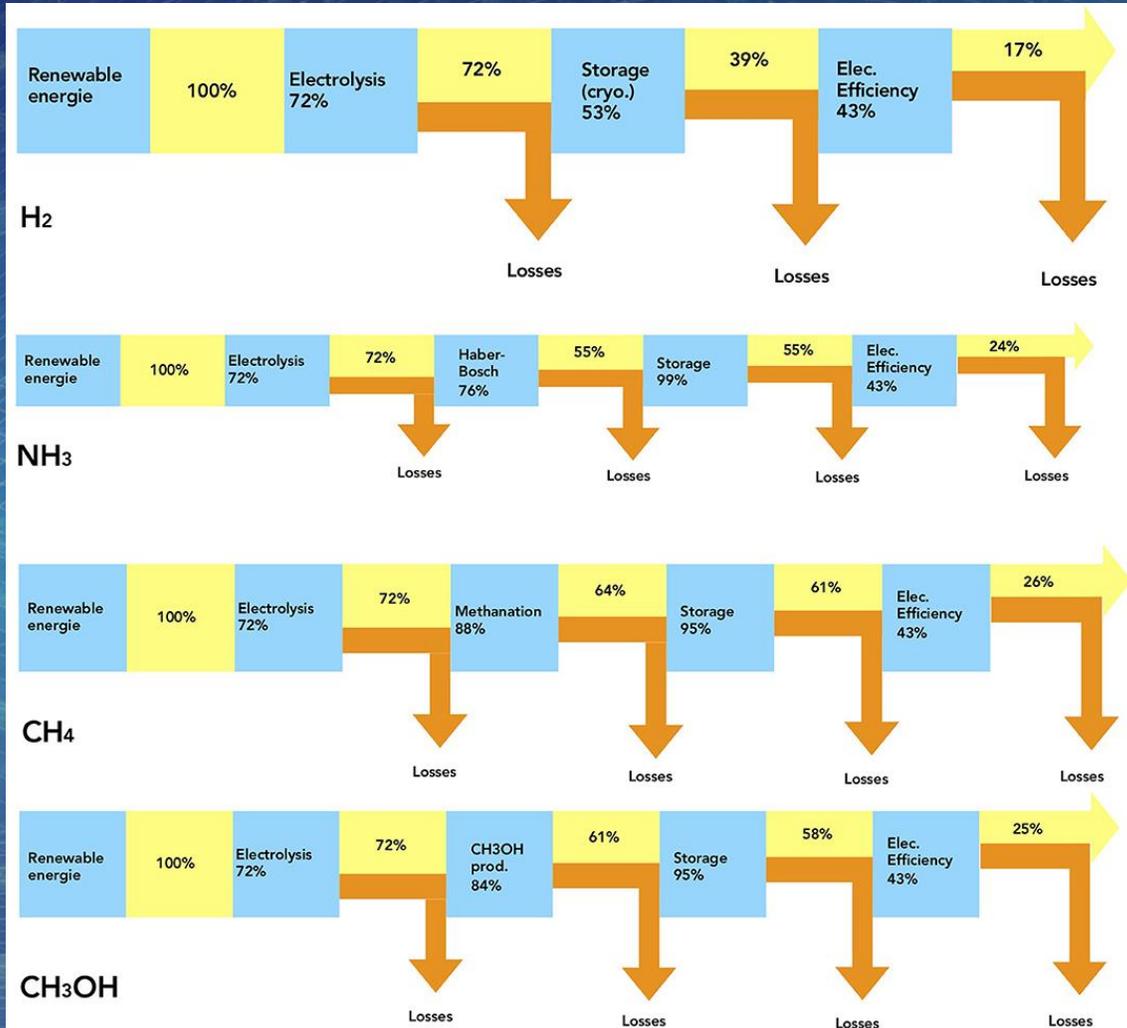
Estimated costs for transport of hydrogen and ammonia by lorry, rail and ship³⁴.



Ammonia transport networks around the world

Estimated costs of transporting energy vectors

Ammonia as fuel



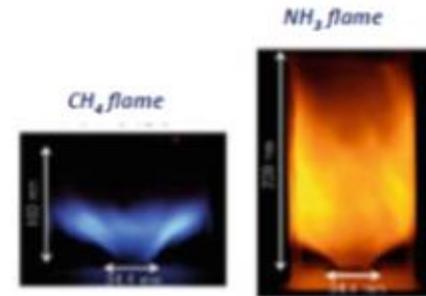
	Alkaline	PEM	SOEC
Electrolyte	Electrolyte potassium hydroxide (KOH) of typically 25–35% w/w ^a	Thin (0.2 mm) polymer, such as perfluorosulfonic acid (PFSA) polymers ^a	ZrO ₂ doped with 8 mol% of Y ₂ O ₃ (YSZ) ^a
Maturity	Mature ^b	Early phase of commercialization ^b	Development ^b
Operation parameters			
Cell temperature (°C)	80–140 ^a 40–90 ^b 60–90 ^c	20–80 ^a 20–100 ^b 50–80 ^c	650–1,000 ^a 600–1,000 ^b 700–900 ^c
Pressure (bar)	35 ^a <30 ^b	10–30 ^a <100 ^b	10 ^a –
Current density (A/cm ²)	10–30 ^c 0.2–0.4 ^b 0.25–0.45 ^c	20–50 ^c 1–2 ^b 1–2 ^c	1–15 ^c – 0.3–1 ^c
Flexibility			
Load Flexibility (% of nominal load)	20–100 ^c	0–100 ^c	–100/+100 ^c
Cold start-up time	20 min ^b 1–2 h ^c	5 min ^b 5–10 min ^c	– Hours ^c
Warm start-up time	1–5 min ^c	<10 s ^c	15 min ^c
Efficiency			
Nominal stack efficiency (LHV) %	63–71 ^c	60–68 ^c	100 ^c
Nominal system efficiency (LHV) %	62–82 ^b 51–60 ^c 67–70 ^d	67–82 ^b 46–60 ^c 67–74 ^d	– 76–81 ^c –
Electricity-to-hydrogen efficiency (%)	65–74 ^e	62–79 ^e	77–81 ^e
Available capacity			
Max. nominal power per stack (MW)	6 ^c	2 ^c	<0.01 ^c
H ₂ production per stack (NM ³ /h)	1,400 ^c	400 ^c	<10 ^c
Cell area (m ²)	<3.6 ^c	<0.13 ^c	<0.06 ^c
Durability			
Life time (kh)	55–120 ^c	60–100 ^c	(8–20) ^c
Efficiency degradation (%/y)	0.25–1.5 ^c	0.5–2.5 ^c	3–50 ^c
Economic Parameter			
Investment costs (€/kW)	800–1,500 ^c 1,000 ^d 600–2,600 ^e	1,400–2,100 ^c 2,000 ^d 1,900–3,700 ^e	(>2,000) ^c – –
Maintenance costs (% of investment costs per year)	2–3 ^c 2–5 ^e	3–5 ^c 2–5 ^e	n.a. ^c 2–3 ^e

Ammonia as fuel

■ Elucidation of NH₃ combustion mechanism

By the scientific research on NH₃ combustion mechanism, it was confirmed that:

- stable combustion of NH₃ is possible;
- formation of NO_x can be controlled and emission of other air pollutants, such as N₂O and NH₃ can be contained by adjusting combustion conditions.



■ Development of 100% NH₃ or Coal-NH₃, CH₄-NH₃ mixed combustion equipment

(Gas turbine)

- | | | |
|--------------------------------|---|--|
| - Micro (50-300kW) gas turbine | (NH ₃ 100% fuel) : | Developed and in a commercialization stage |
| - MW class gas turbine | (20% NH ₃ mixed combustion): | Developed and in a commercialization stage |
| | (~70% NH ₃ mixed combustion): | Under development |
| - 500-600 MW class gas turbine | (NH ₃ used as H ₂ carrier): | Under development |

(Coal fired boiler)

- | | | |
|--------------------------------------|--|--|
| - 10 MW pulverized coal fired boiler | (20% NH ₃ mixed combustion): | Developed and in a commercialization stage |
| | (~60% NH ₃ mixed combustion): | Under development |
| - 1 GW pulverized coal fired boiler | (20% NH ₃ mixed combustion): | Plan to implement in 2025-26 |

(Industrial furnace)

- | | | |
|-----------------------|---|---|
| - 100 kW furnace: | (20% NH ₃ - Coal mixed combustion): | Demonstrated. |
| - Degreasing furnace: | (30% NH ₃ - CH ₄ mixed combustion): | Verified applicability of the mixed combustion. |

■ NH₃ fueled SOFC (Solid oxide fuel cell)

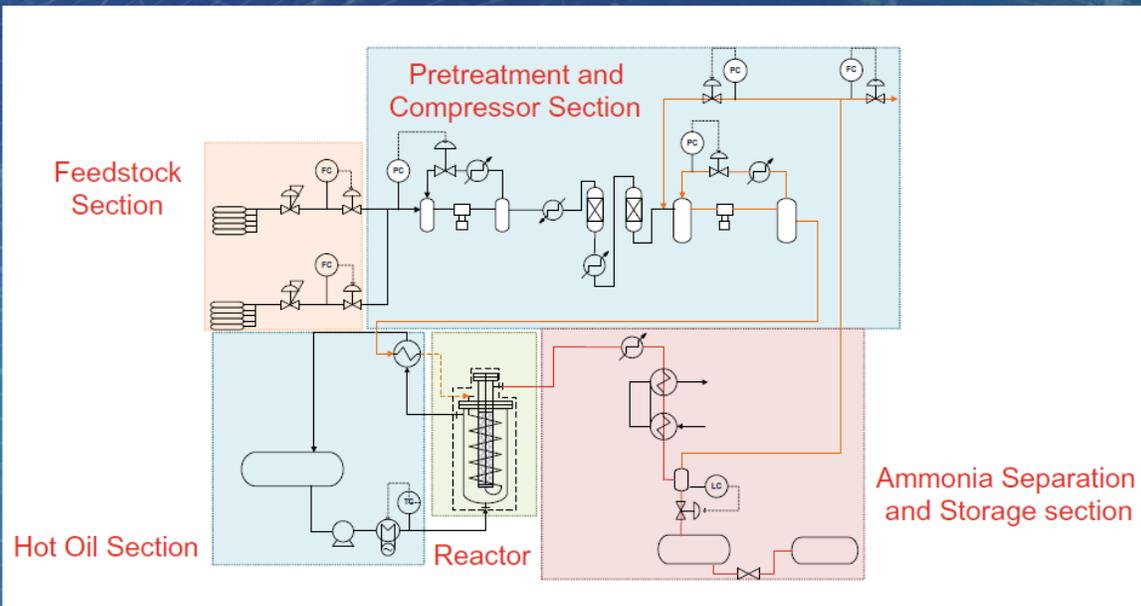
- | | |
|---|-------------------|
| - 1 kW NH ₃ fueled solid oxide fuel cell system: | Developed. |
| - 300 kW NH ₃ fueled solid oxide fuel cell system: | Under development |

Combustion projects developed in Japan

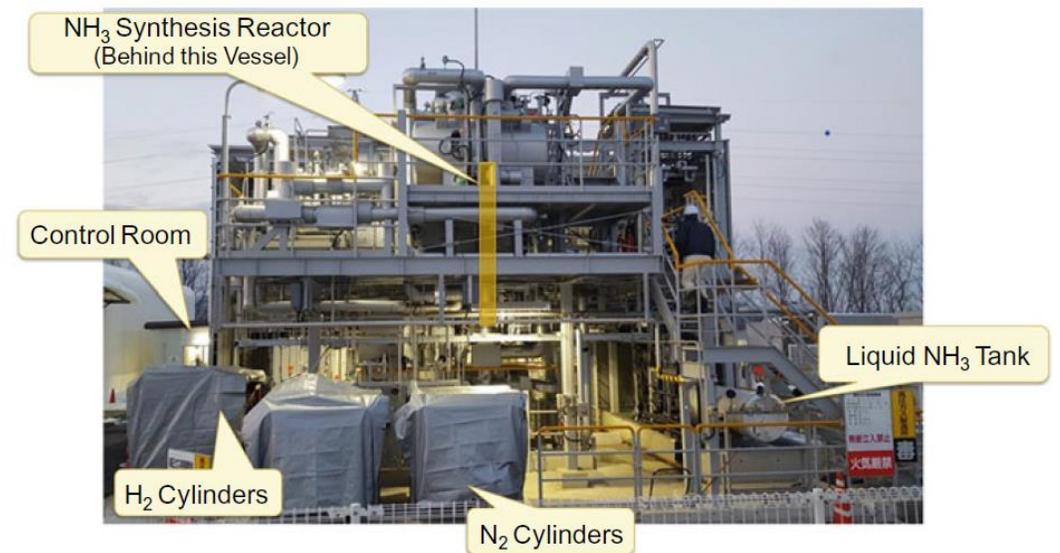
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• New trends in ammonia production



Schematic process flow diagram of the demonstration plant in AIST FREA

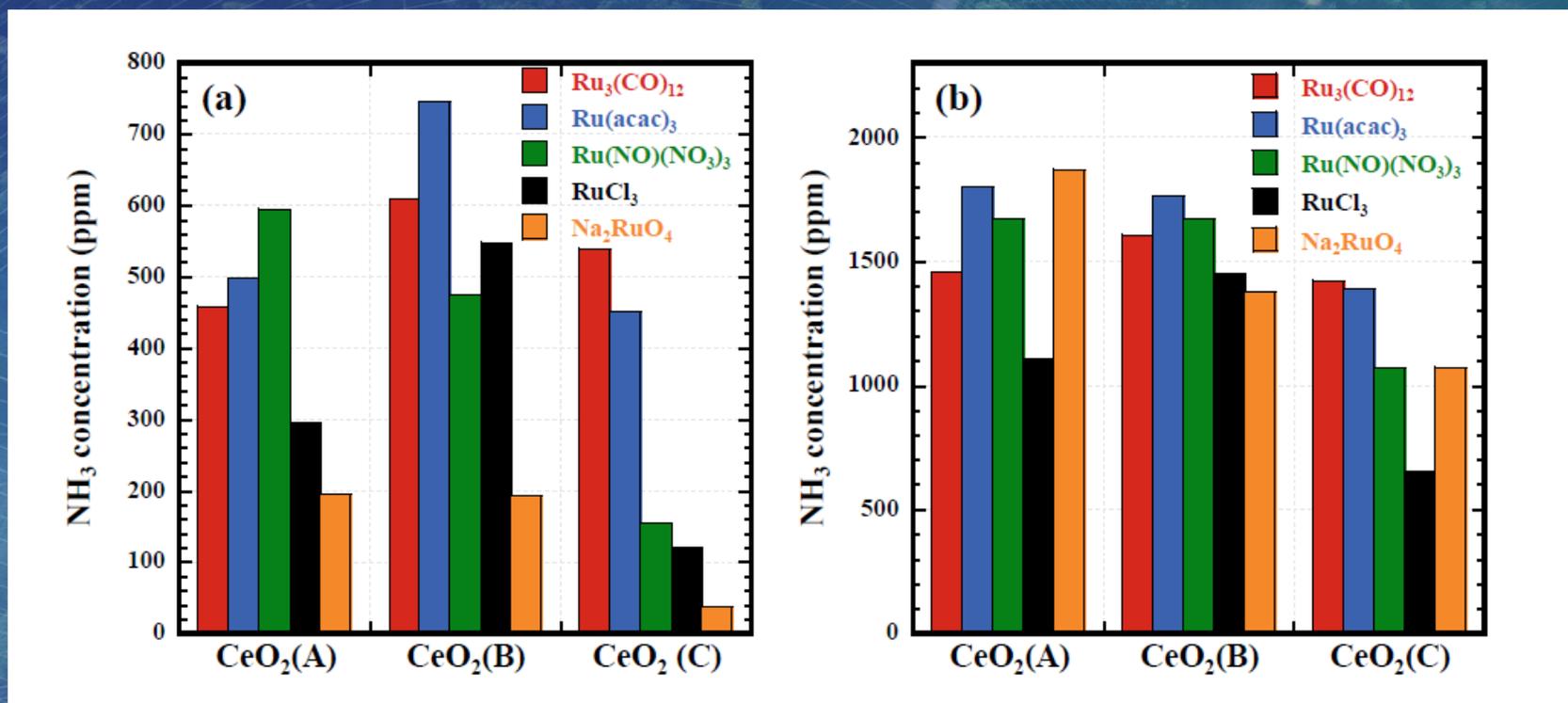


Photograph of the demonstration plant in AIST FREA (courtesy of AIST)

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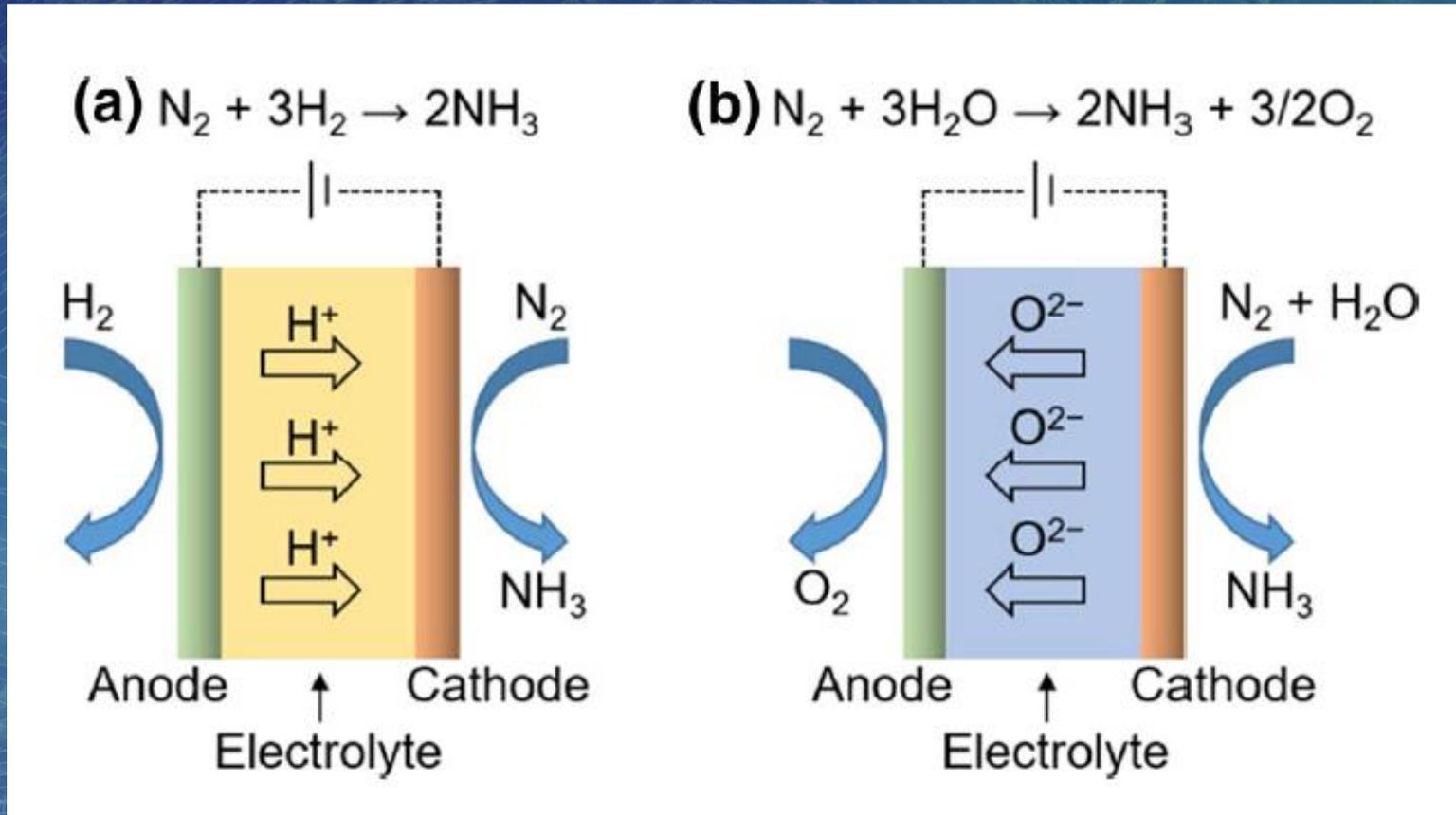
Ammonia as fuel



NH_3 synthesis activity of various 1 wt% Ru/CeO₂ catalysts prepared using the indicated catalyst and support precursors. a NH_3 concentration in the effluent gas. b Maximum NH_3 concentration. Catalyst weight: 0.2 g, flow rate: 80 mL/min ($\text{H}_2/\text{N}_2 = 3$), ambient pressure, 325 °C

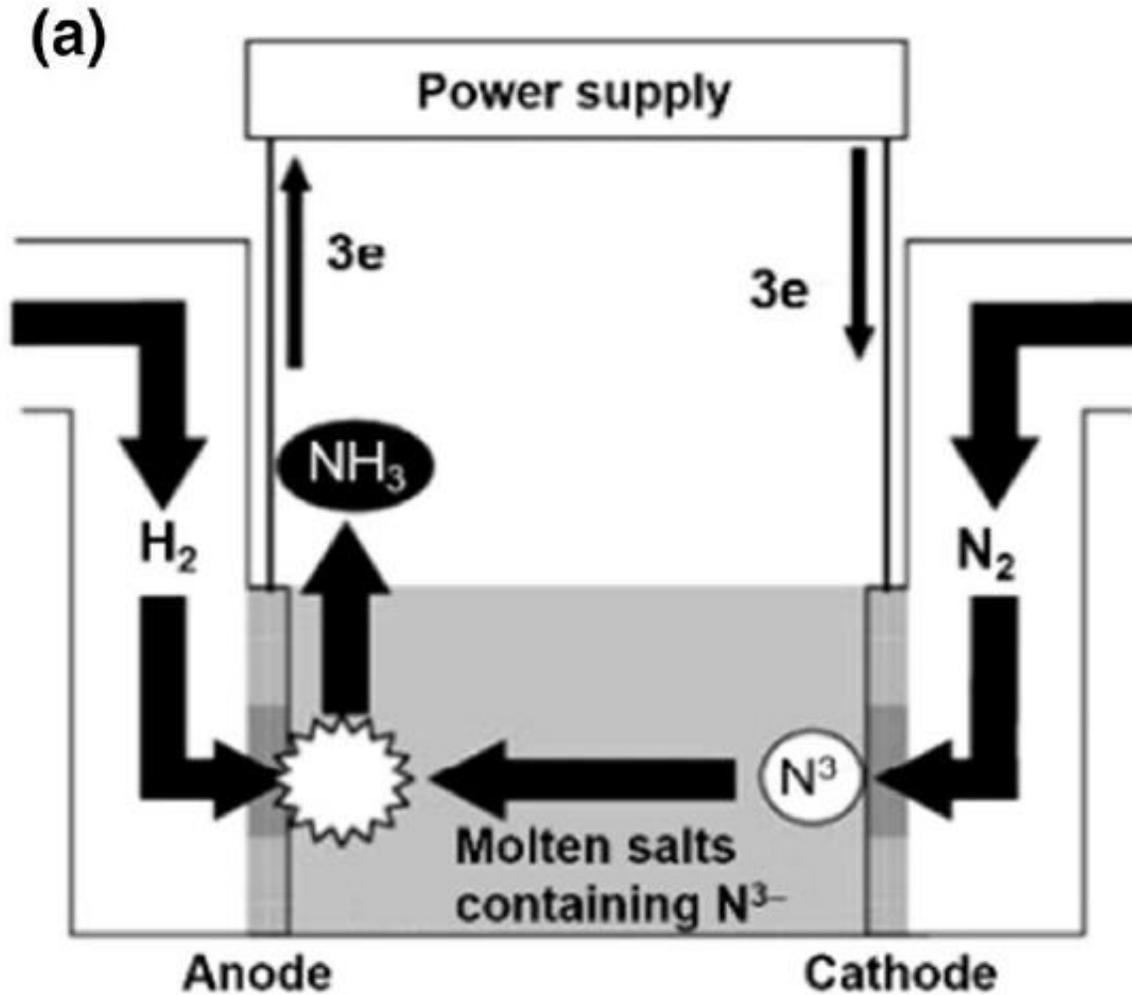
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Solid state processes



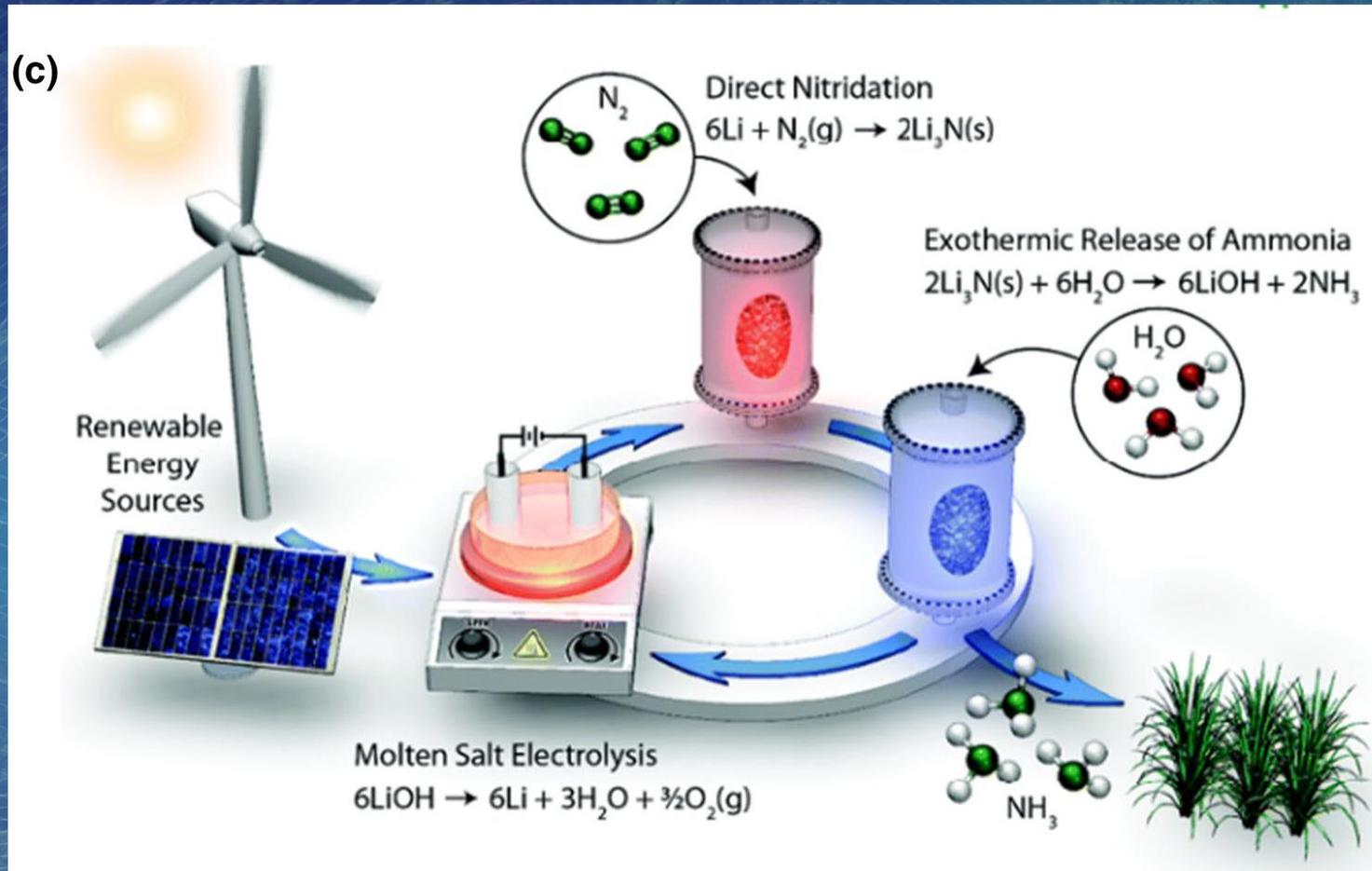
Schematic of SSAS systems using A) solid-state proton-conducting electrolyte and B) solid-state oxygen anion-conducting electrolyte. The inert carrier gas is omitted.

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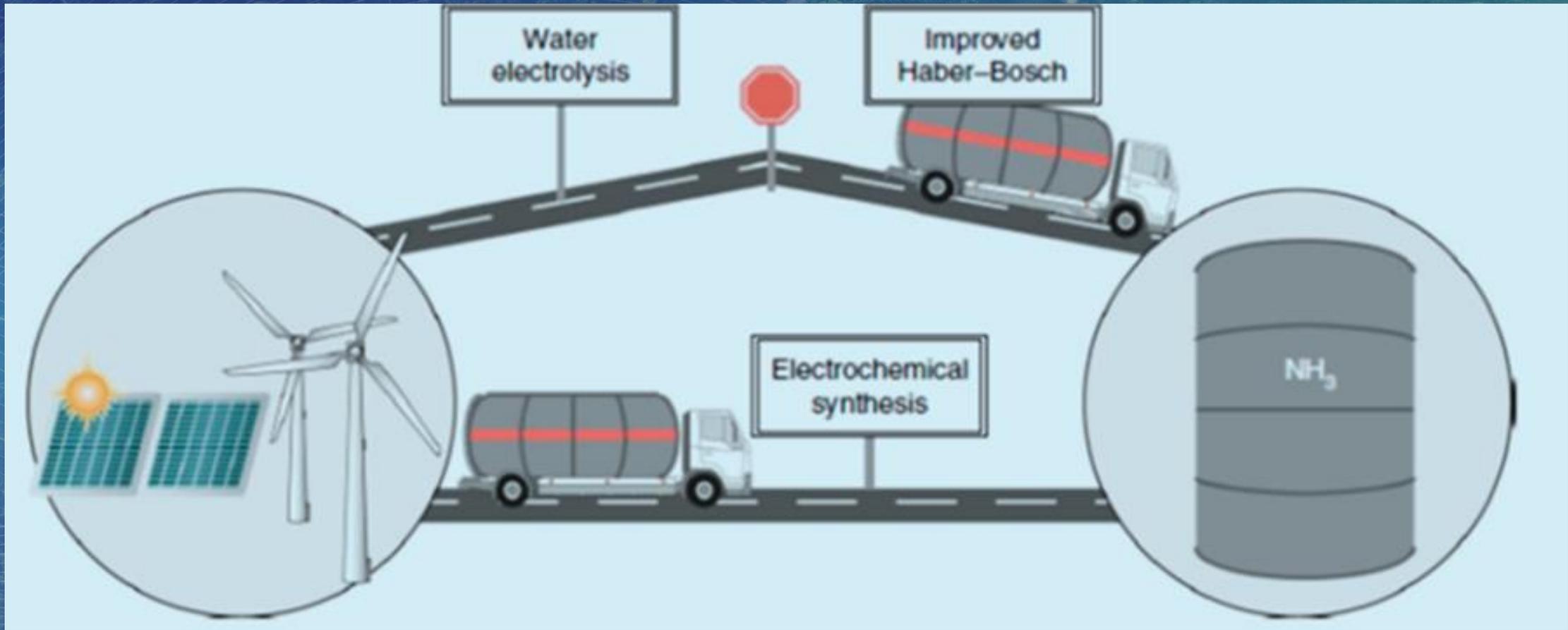
Electrochemical synthesis of NH_3 in molten electrolytes. Scheme of the principle of electrolytic synthesis of NH_3 from N_2 and H_2 in molten salts of LiCl-KCl-CsCl containing N_3^- .

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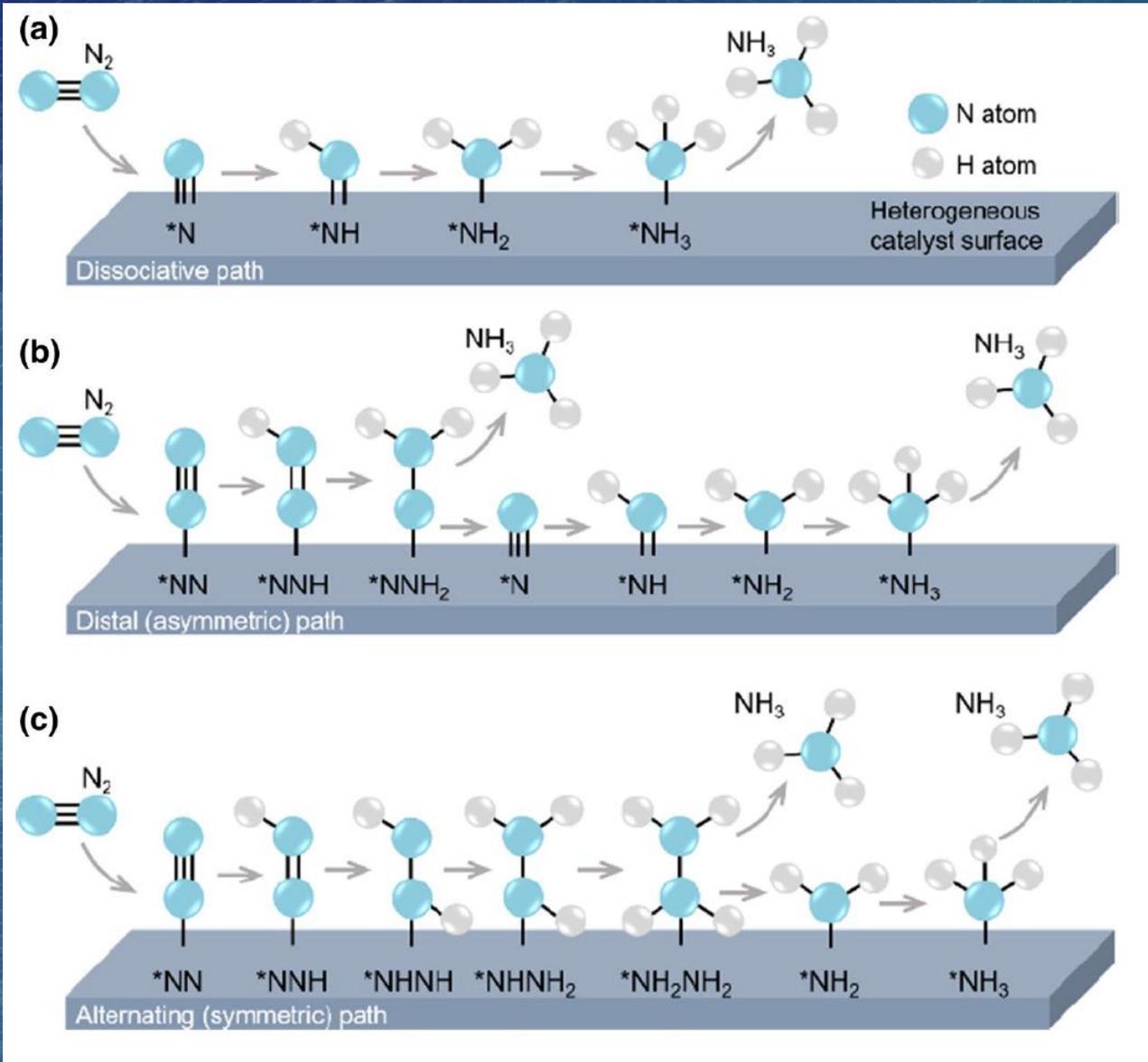


C) Scheme of a lithium-mediated step-by-step cycle process for sustainable production of NH_3 from N_2 and H_2O driven by renewable energy sources

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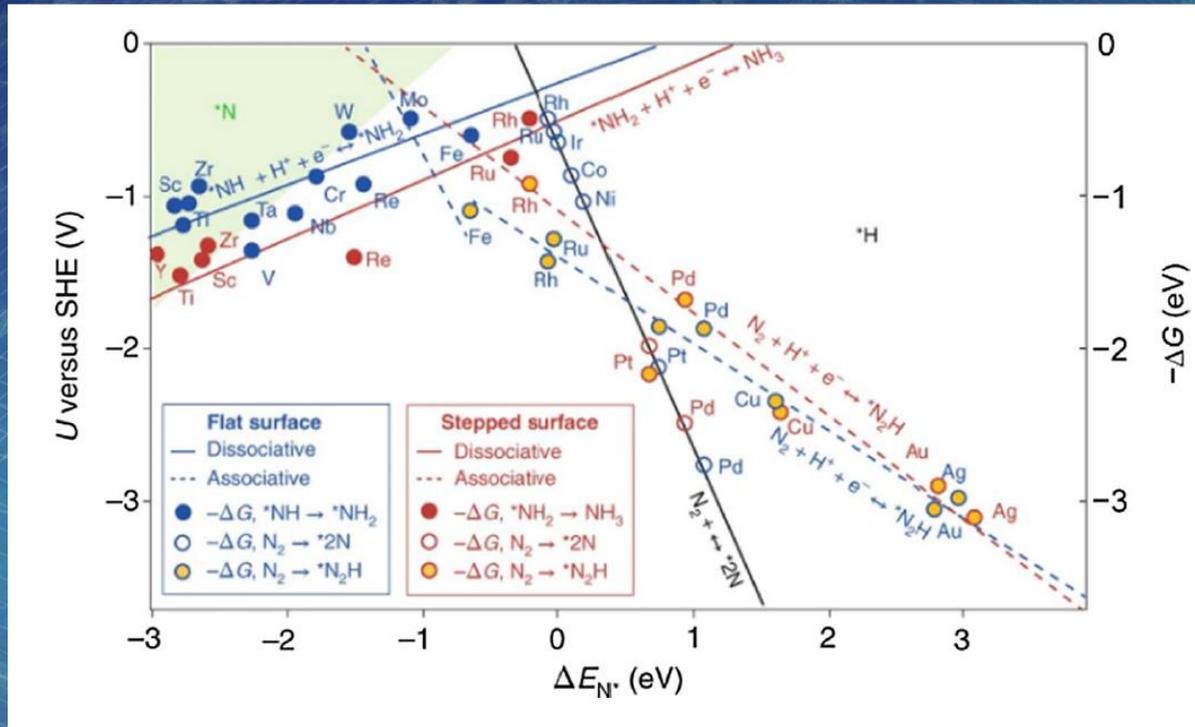


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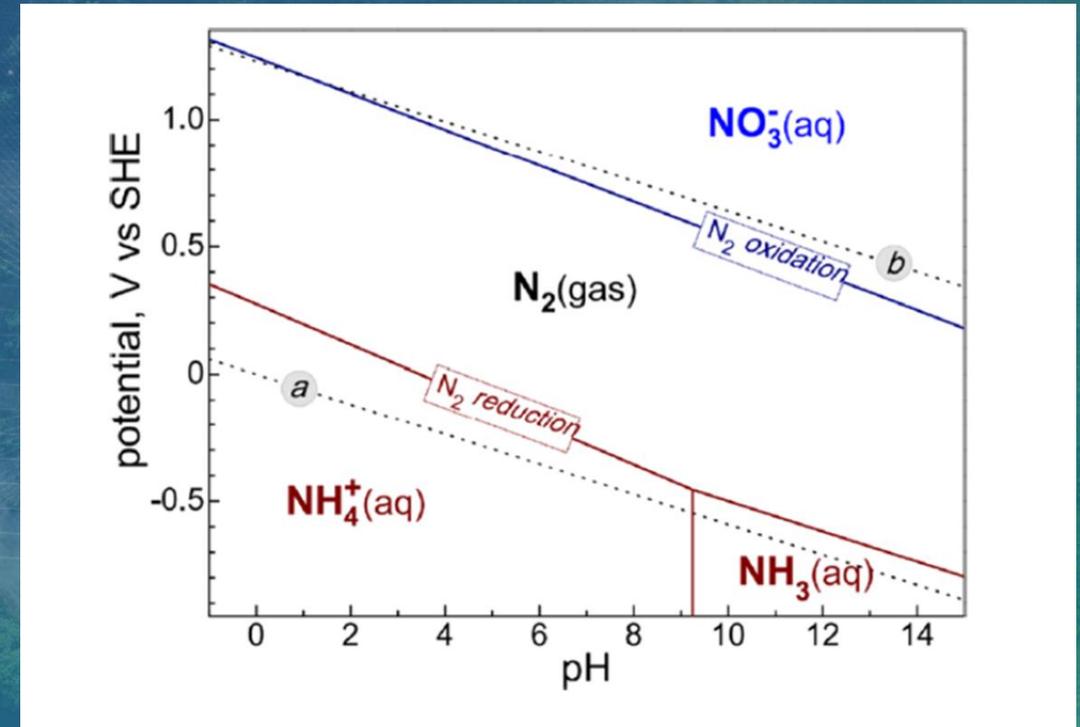


Nitrogen reduction pathways in heterogeneous CAT dissociative pathway where the $N\equiv N$ bond is broken before hydrogenation. Association pathways that include B) distal or asymmetric hydrogenation and C) alternating or symmetrical hydrogenation.

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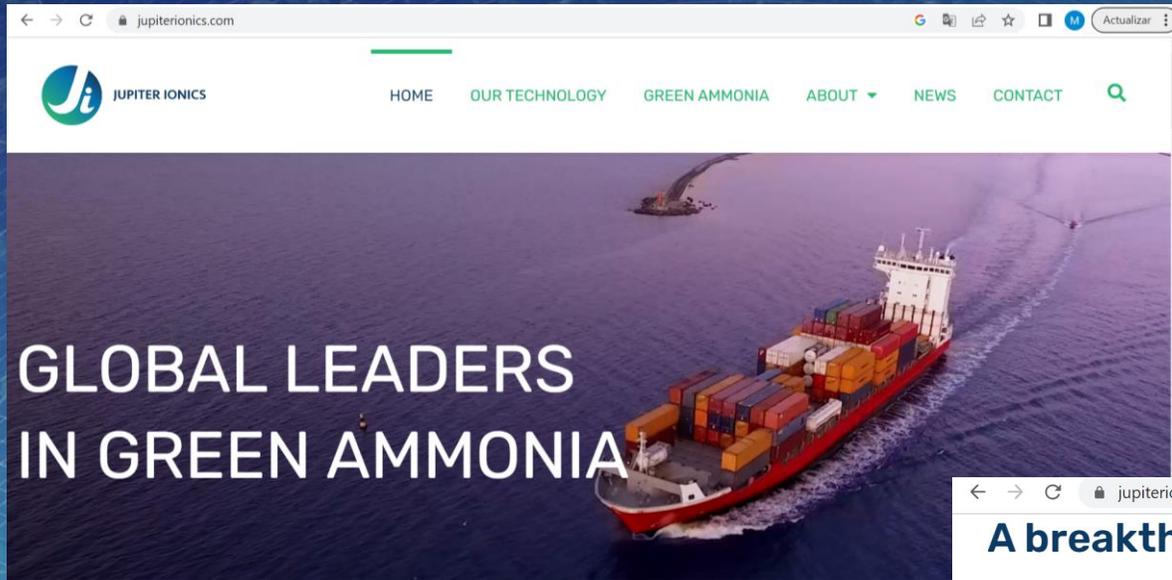


Combined volcano diagrams evaluating the onset potential (U) on different transition metals. Solid lines represent dissociative mechanisms and dashed lines represent associative mechanisms.



Partial Pourbaix diagram for the N₂–H₂O system. The red line represents the reduction of N₂ to NH₄⁺ or NH₃, while the blue line denotes oxidation of N₂ to NO₃⁻. Dashed lines a and b represent reduction of H₂O to H₂ and oxidation to O₂, respectively.

- New trends in ammonia production



A breakthrough cell

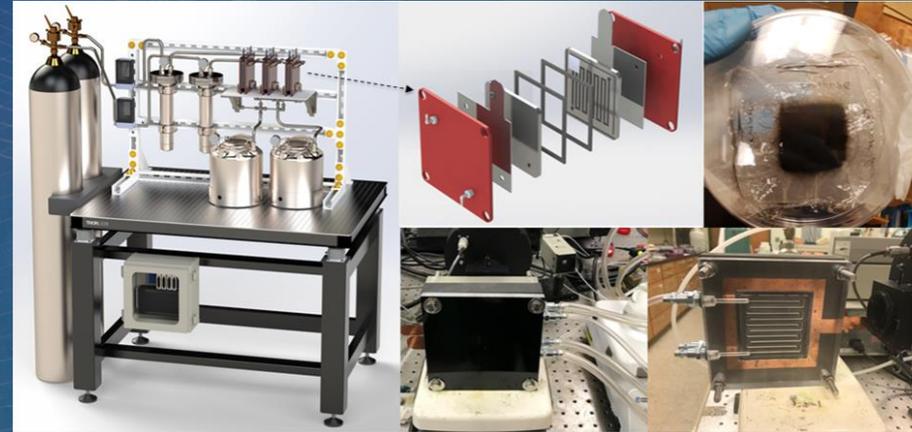
Developed by world-leading researchers at Monash University, Jupiter Ionics' breakthrough electrolytic cell* uses a unique, high-performance design that optimises efficiency, durability and ammonia production. Our team of talented scientists and engineers continues to push the boundaries of technology in search of ever greater performance.

The **MacFarlane Simonov Ammonia Cell** is the first of its kind to demonstrate ammonia generation with 100% selectivity, and has shown good stability in lab tests.

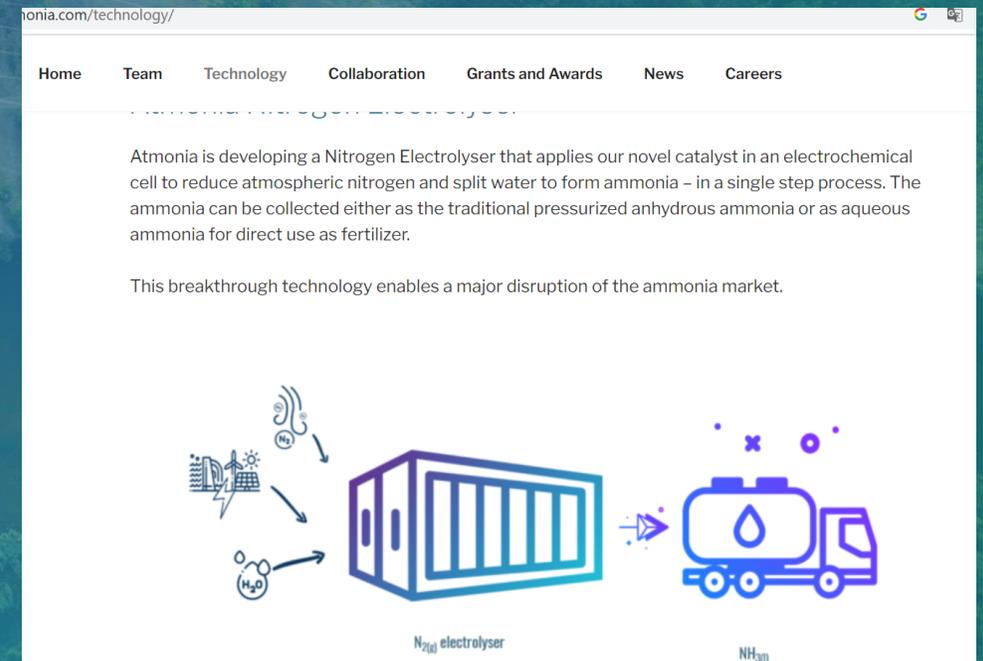
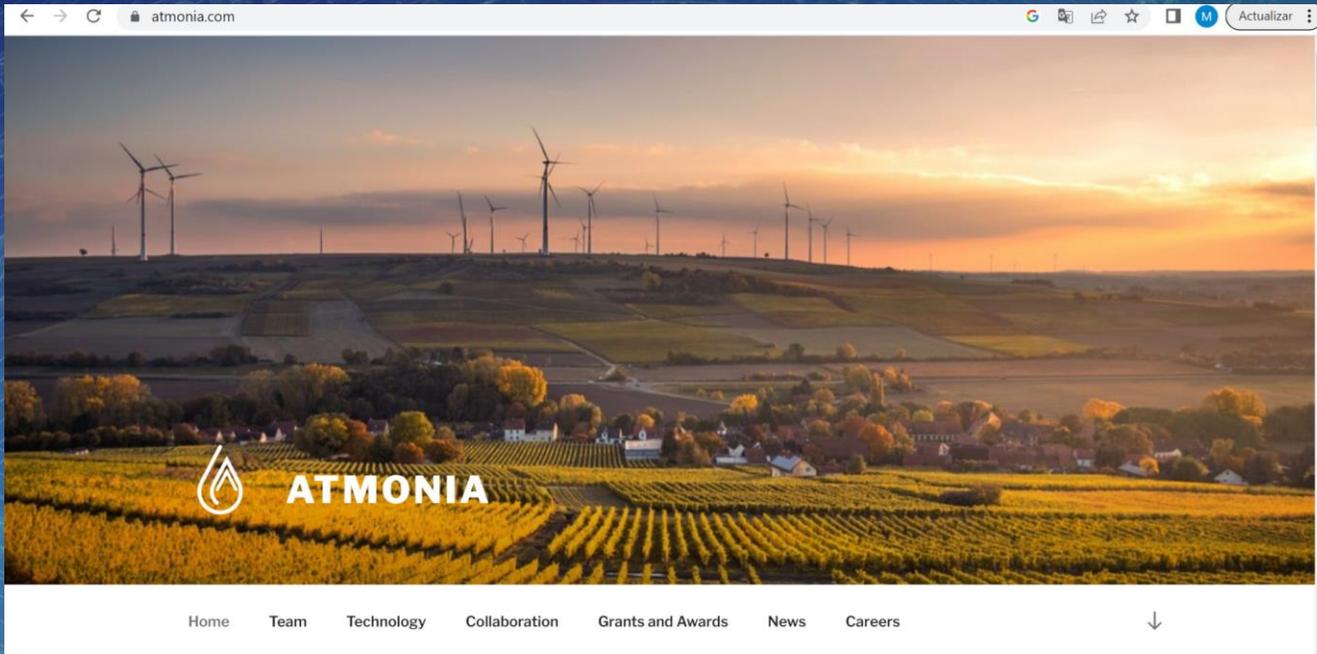
The MacFarlane Simonov Ammonia Cell

*A cell comprises two separated electrodes in a conductive liquid or gel electrolyte. Battery cells use chemical reactions to generate electrical energy. Conversely, electrolytic cells like ours use electrical energy to drive chemical reactions.

- New trends in ammonia production



• New trends in ammonia production



A screenshot of the Atmonia technology page. The browser address bar shows 'atmonia.com/technology/'. The navigation menu includes Home, Team, Technology, Collaboration, Grants and Awards, News, and Careers. The main content area features a paragraph: "Atmonia is developing a Nitrogen Electrolyser that applies our novel catalyst in an electrochemical cell to reduce atmospheric nitrogen and split water to form ammonia – in a single step process. The ammonia can be collected either as the traditional pressurized anhydrous ammonia or as aqueous ammonia for direct use as fertilizer." Below this is another paragraph: "This breakthrough technology enables a major disruption of the ammonia market." At the bottom is a diagram showing the process: atmospheric nitrogen (N_2) and water (H_2O) enter an N_2/H_2O electrolyser, which produces ammonia (NH_3), shown as a truck carrying a tank.

• New trends in ammonia production

Table 1 Summary of representative developments in electrochemical NH₃ synthesis

Electrolyte type	Reactants	Electrode/catalyst	Conditions ^a	NH ₃ yield [mol/(cm ² s)] ^b	Current efficiency (%)	Applied potential ^c	References
Solid	N ₂ /H ₂	Porous Pd	SrCe _{0.95} Yb _{0.05} O ₃ , 570 °C	4.5 × 10 ⁻⁹	78.00	N.A. ^d	[37]
	N ₂ /H ₂	Ag–Pd	BaCe _{0.80} Gd _{0.10} Sm _{0.10} O _{3-δ} , 620 °C	5.82 × 10 ⁻⁹	N.A.	0.6 V	[44]
	N ₂ /H ₂	Ag–Pd	Ce _{0.8} Sm _{0.2} O _{2-δ} , 650 °C	8.2 × 10 ⁻⁹	N.A.	0.6 V	[47]
	N ₂ /H ₂	SmFe _{0.7} Cu _{0.3-x} Ni _x O ₃	Nafion, 80 °C	1.13 × 10 ⁻⁸	90.40	2 V	[48]
Molten	N ₂ /H ₂	Porous Ni	Molten LiCl–KCl–CsCl with 0.5 mol% Li ₃ N, 400 °C	3.33 × 10 ⁻⁸	72.00	0.7 V versus Li ⁺ /Li	[60]
	N ₂ /H ₂ O	Ni electrode, nano-Fe ₂ O ₃ catalyst	Molten NaOH/KOH, 200 °C	1.0 × 10 ⁻⁸	35.00	1.2 V	[36]
Aqueous	N ₂ /H ₂ O	Au film	0.1 mol/L KOH	3.84 × 10 ⁻¹²	0.12	–0.5 V versus RHE	[81]
	N ₂ /H ₂ O	Au nanoclusters	0.1 mol/L HCl	1.12 × 10 ⁻¹⁰	8.11	–0.2 V versus RHE	[84]
	N ₂ /H ₂ O	Pd NP	0.1 mol/L PBS	1.7 × 10 ⁻¹¹	8.20	0.1 V versus RHE	[86]
	N ₂ /H ₂ O	Bi nanocrystals	0.5 mol/L K ₂ SO ₄ , pH 3.5	1.44 × 10 ⁻⁸	66.00	–0.6 V versus RHE	[87]
	N ₂ /H ₂ O	Bi ₄ V ₂ O ₁₁ /CeO ₂	0.1 mol/L HCl	7.6 × 10 ⁻¹⁰	10.16	–0.2 V versus RHE	[93]
	N ₂ /H ₂ O	Ru/MoS ₂	0.01 mol/L HCl, 50 °C	1.14 × 10 ⁻¹⁰	17.60	–0.15 V versus RHE	[97]
	N ₂ /H ₂ O	VN NP	0.05 mol/L H ₂ SO ₄	3.3 × 10 ⁻¹⁰	6.00	–0.1 V versus RHE	[104]
	Nonaqueous liquid	N ₂ /H ₂ O	Nanostructured Fe	[P _{6,6,6,14}][eFAP]	2.1 × 10 ⁻¹¹	60.00	–0.8 V versus RHE
N ₂ /H ₂ O		Ag–Au@ZIF	LiCF ₃ SO ₃ (0.2 mol/L) in THF/ethanol (99:1 V/V)	9.5 × 10 ⁻¹²	18.00	2.9 V	[119]

^aConditions indicate electrolyte, temperature, and pressure. Unless otherwise specified, the experiments were conducted under RT and ambient pressure

^bFrom given or calculated data based on reference data in the literature. Normalized based on the geometric areas of the electrodes

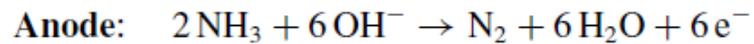
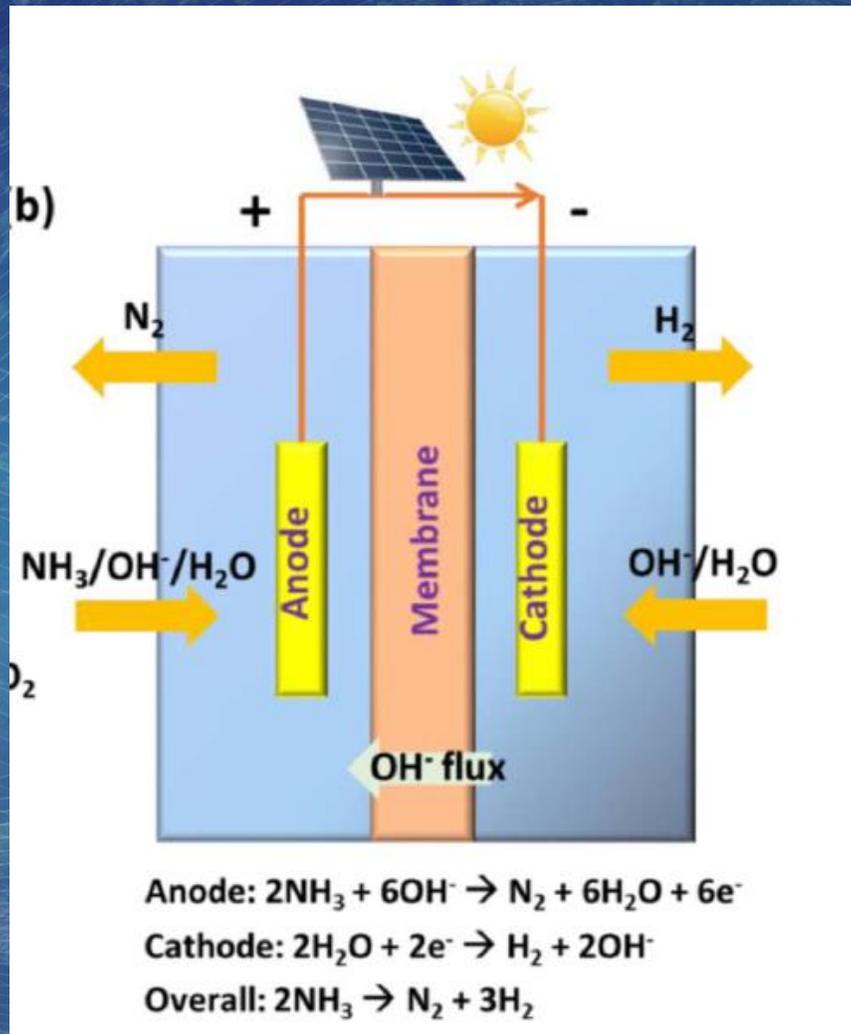
^cThe potentials without a reference refer to the cell potentials

^dN.A. stands for not applicable

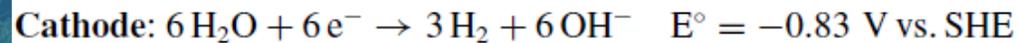
Ammonia Electrolysis (Hydrogen production)

The ammonia electro-oxidation reaction (AOR) is discussed as a means for energy application either by electrochemical decomposition for in situ hydrogen generation or by direct employment of ammonia as fuel in a direct ammonia fuel cell. . The development of a robust and stable AOR catalyst is critical for both applications, along with the development of high-performance HER and ORR catalysts.

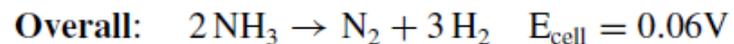
Ammonia Electrolysis (Hydrogen production)



$$E^\circ = -0.77 \text{ V vs. SHE} \quad [4a]$$



[4b]



[4c]

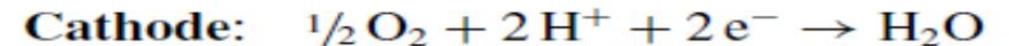
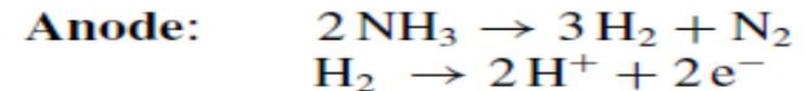
• Ammonia fuel cells

Ammonia fuel cells can be divided into external decomposition and direct utilization according to the working gas.

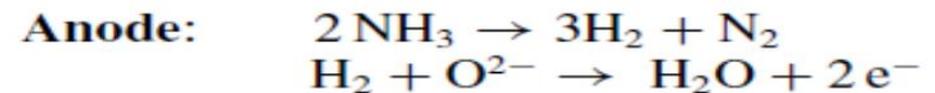
External decomposition breaks ammonia into nitrogen and hydrogen using additional apparatus, adding complexity and cost to the system. In contrast, the direct ammonia fuel cell does not require external gas reforming, leading to a simplified system and better cost effectiveness. Direct ammonia fuel cells are divided into two main types, namely, alkaline electrolyte types (alkaline solution, molten hydroxide, alkaline membrane) and solid electrolyte types.

are summarized in the following Table

Direct ammonia SOFC-H



Direct ammonia SOFC-O



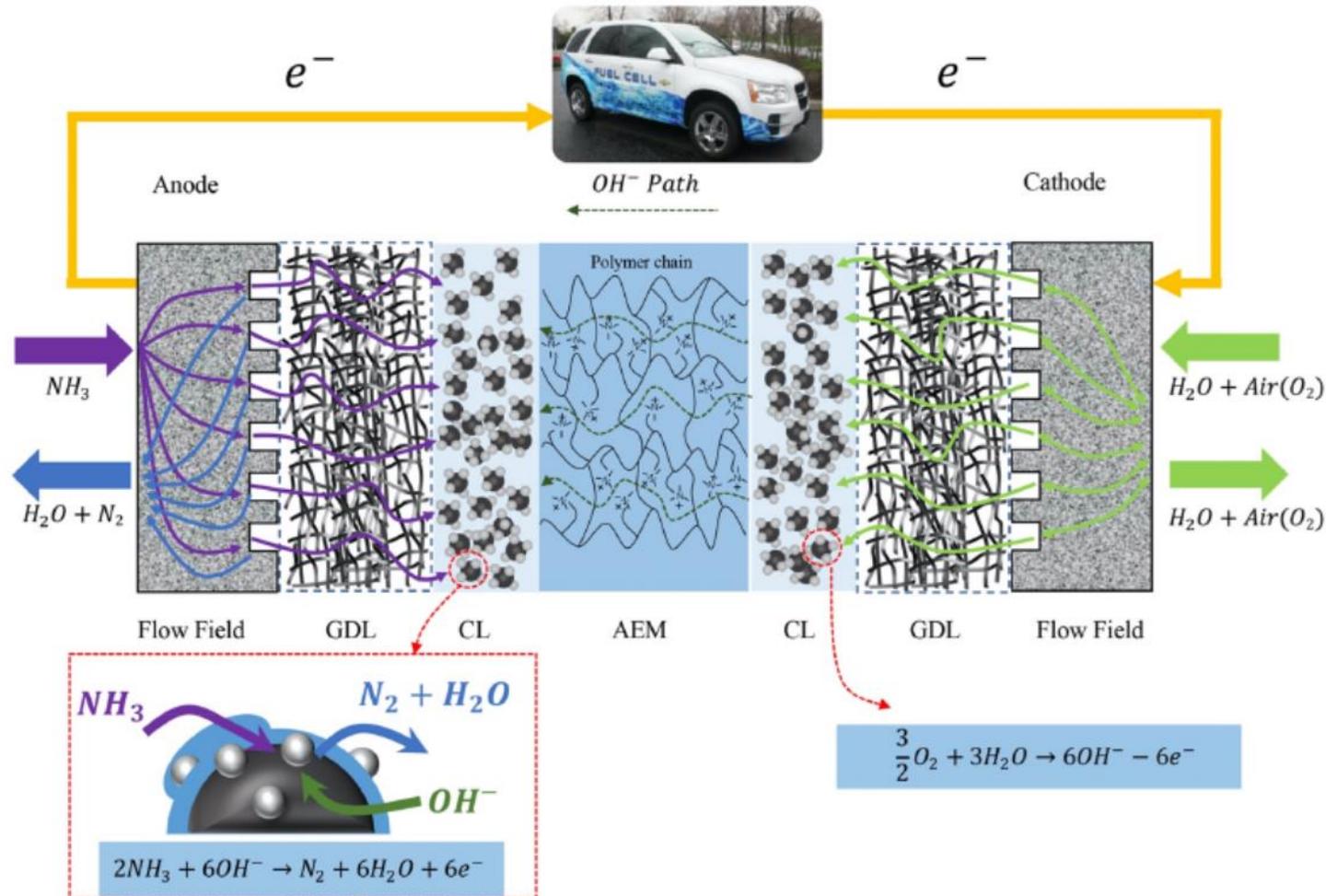
• Ammonia fuel cells

Table 5

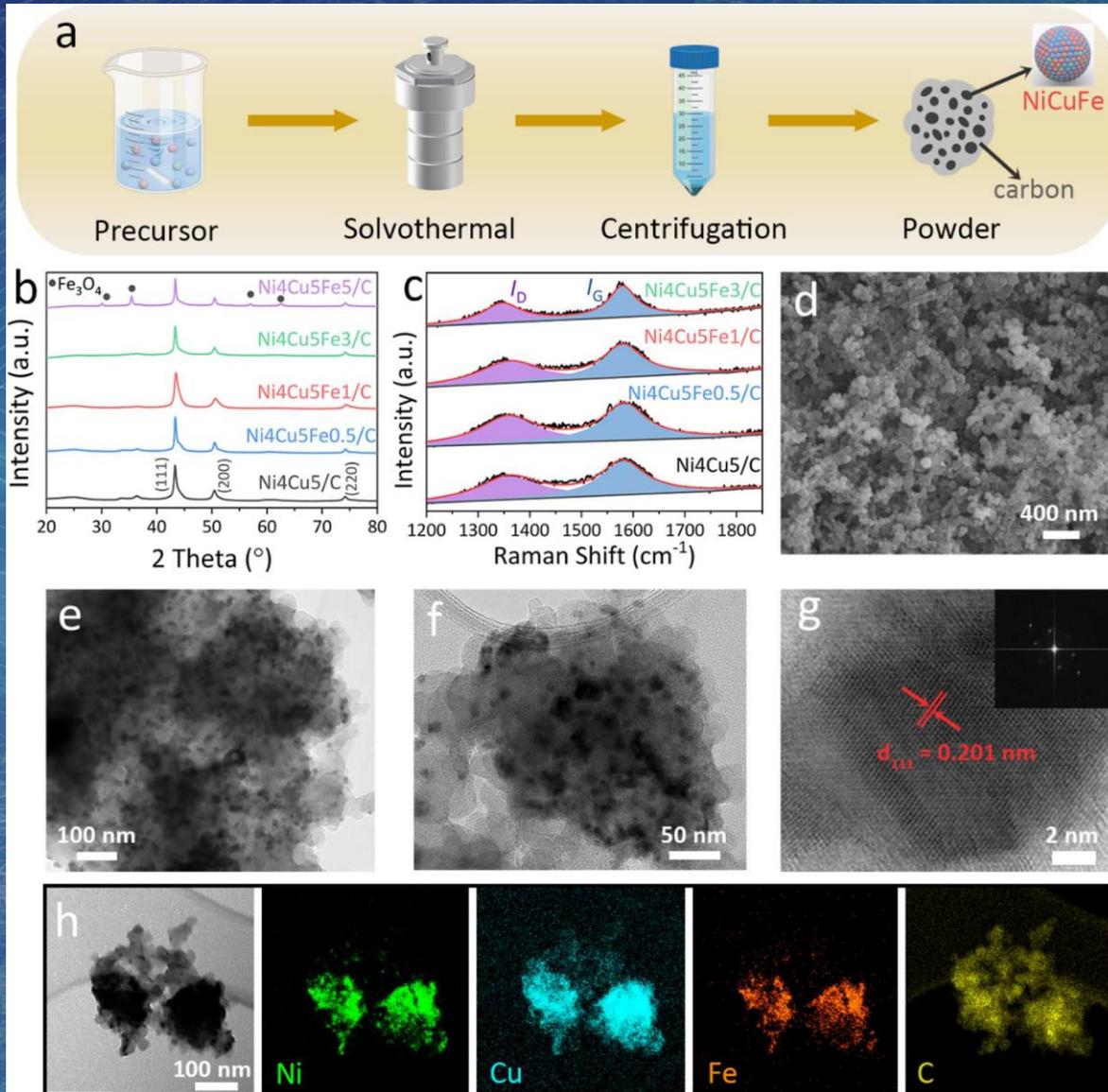
Comparison of different direct ammonia fuel cells [7].

Electrolyte types	Temperature (°C)	Electrolyte transported ions	Advantages	Disadvantages
Alkaline electrolyte	25–100	OH^-	<ul style="list-style-type: none">• Low operating temperature.• No ammonia decomposition process; low cost.	<ul style="list-style-type: none">• Slow oxidation at low temperatures; low power density.• Degradation of membrane electrolytes.• Ammonia crossover.
Solid electrolyte	500–1000	O^{2-}/H^+	<ul style="list-style-type: none">• High power density.	<ul style="list-style-type: none">• Incomplete decomposition of ammonia at low temperature.• Catalyst deactivation and long-term stability.

- Ammonia fuel cells

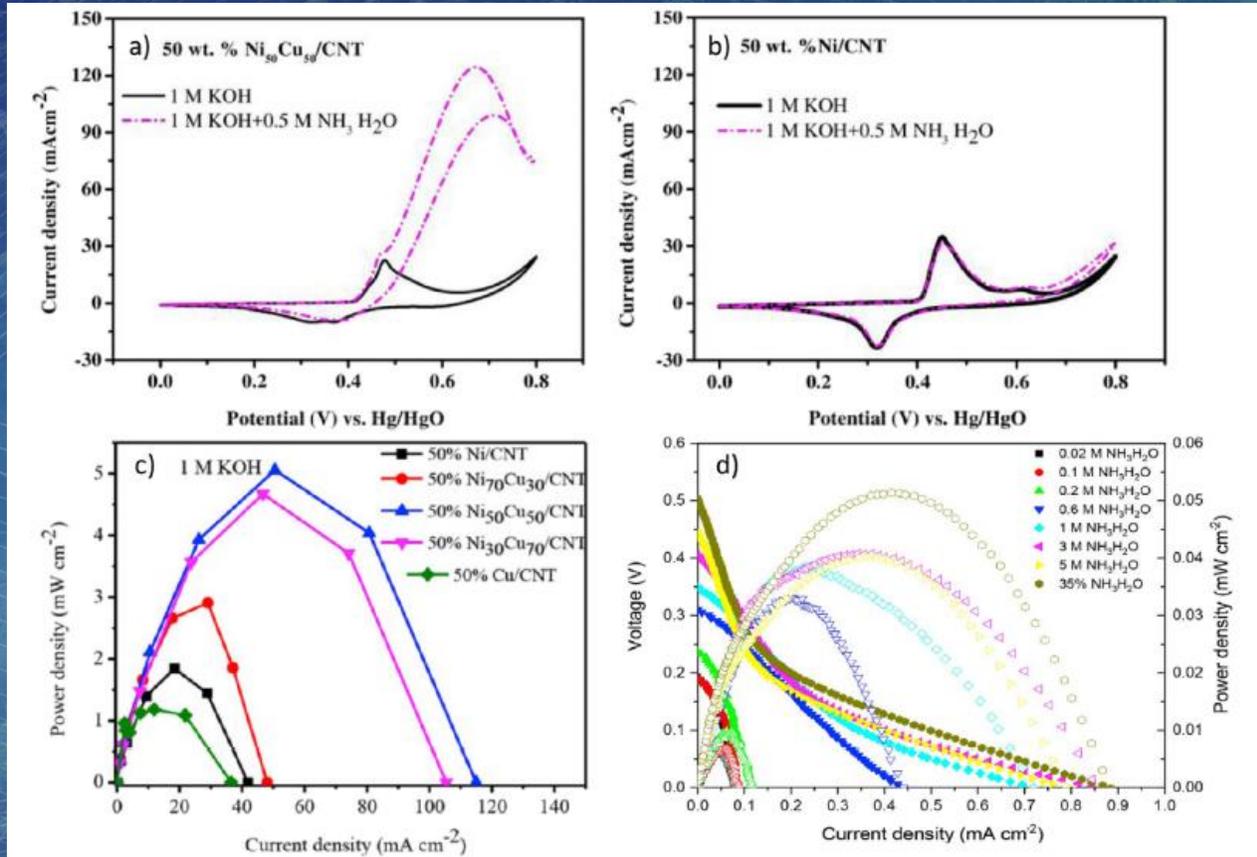


• Ammonia fuel cells



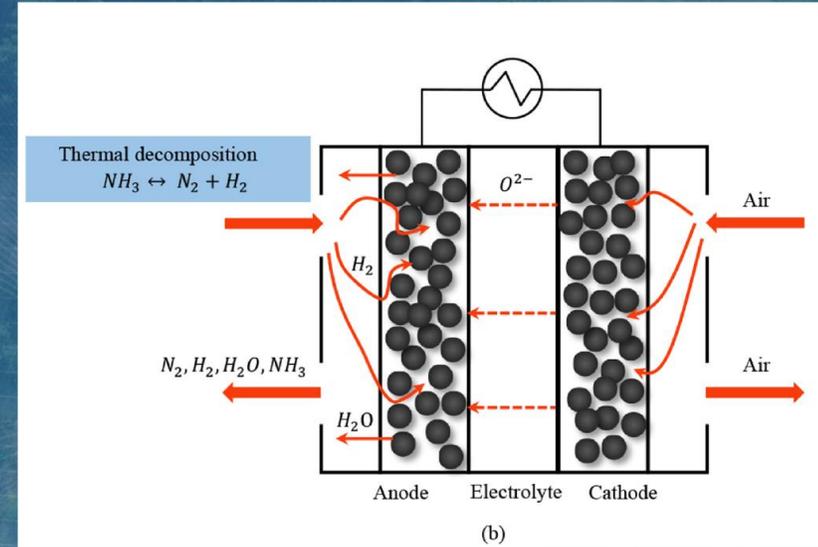
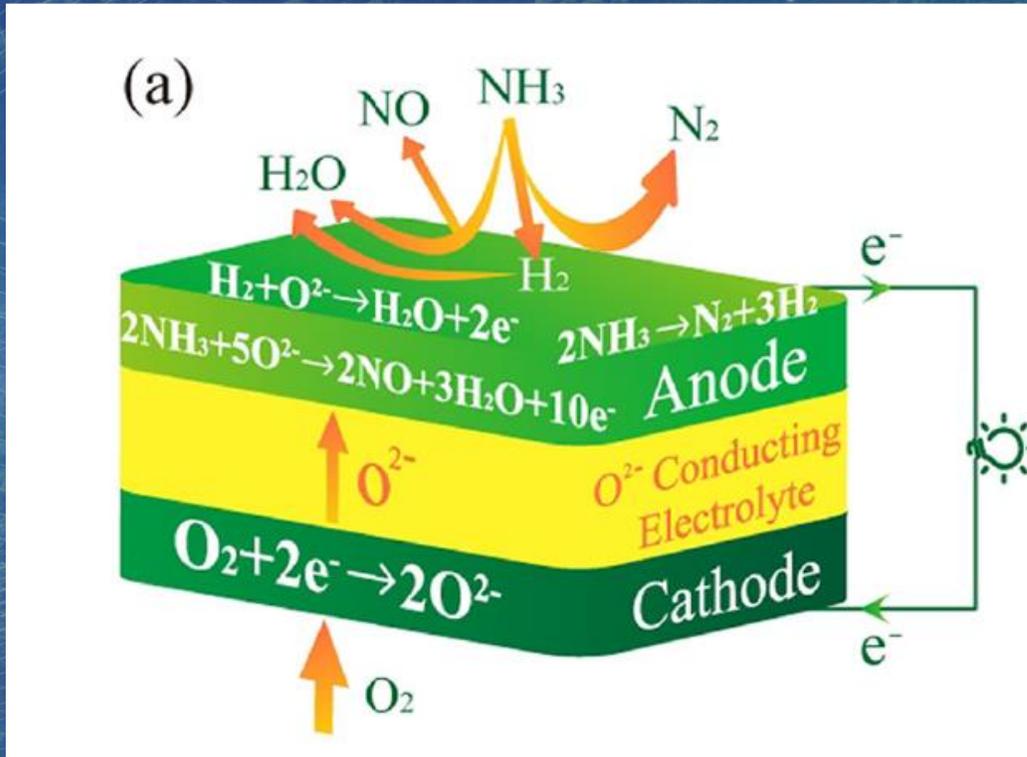
Synthesis and characterization. (a) Schematic illustration of the preparation process of ternary NiCuFe alloy by solvothermal synthesis. (b) XRD patterns of Ni₄Cu₅/C, Ni₄Cu₅Fe_{0.5}/C, Ni₄Cu₅Fe₁/C, Ni₄Cu₅Fe₃/C and Ni₄Cu₅Fe₅/C. (c) Raman spectra of Ni₄Cu₅/C, Ni₄Cu₅Fe_{0.5}/C, Ni₄Cu₅Fe₁/C and Ni₄Cu₅Fe₃/C. (d) SEM image, (e and f) TEM images and (g) HRTEM image (inset: FFT pattern of the corresponding nanoparticle) of Ni₄Cu₅Fe₁/C sample. (h) HAAD-STEM image and corresponding EDS elemental mappings of Ni, Cu, Fe and C.

• Ammonia fuel cells

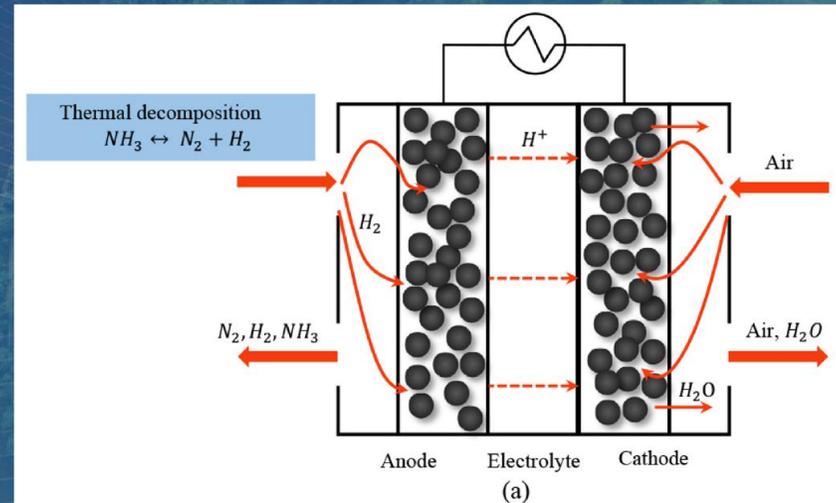
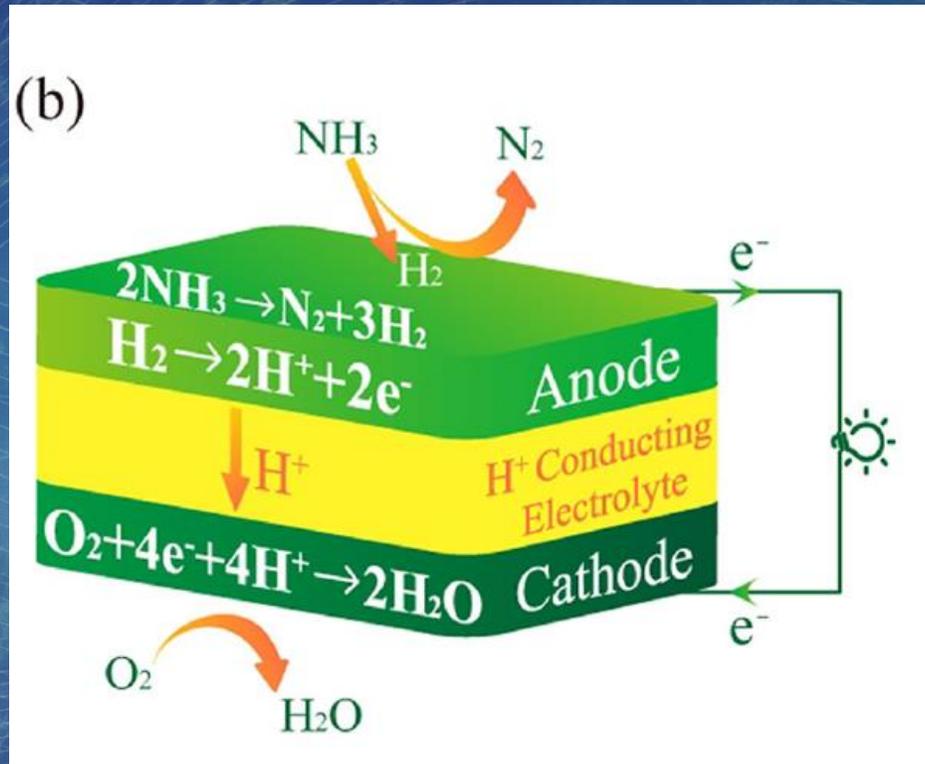


(a) The current density of 50 wt% Ni₅₀Cu₅₀/CNT; (b) The current density of 50 wt% Ni/CNT; (c) Comparison of power density between various catalysts for AOR; (d) The maximum power density for the ammonia fuel cell made with NiCu/C and single-phase perovskite oxide

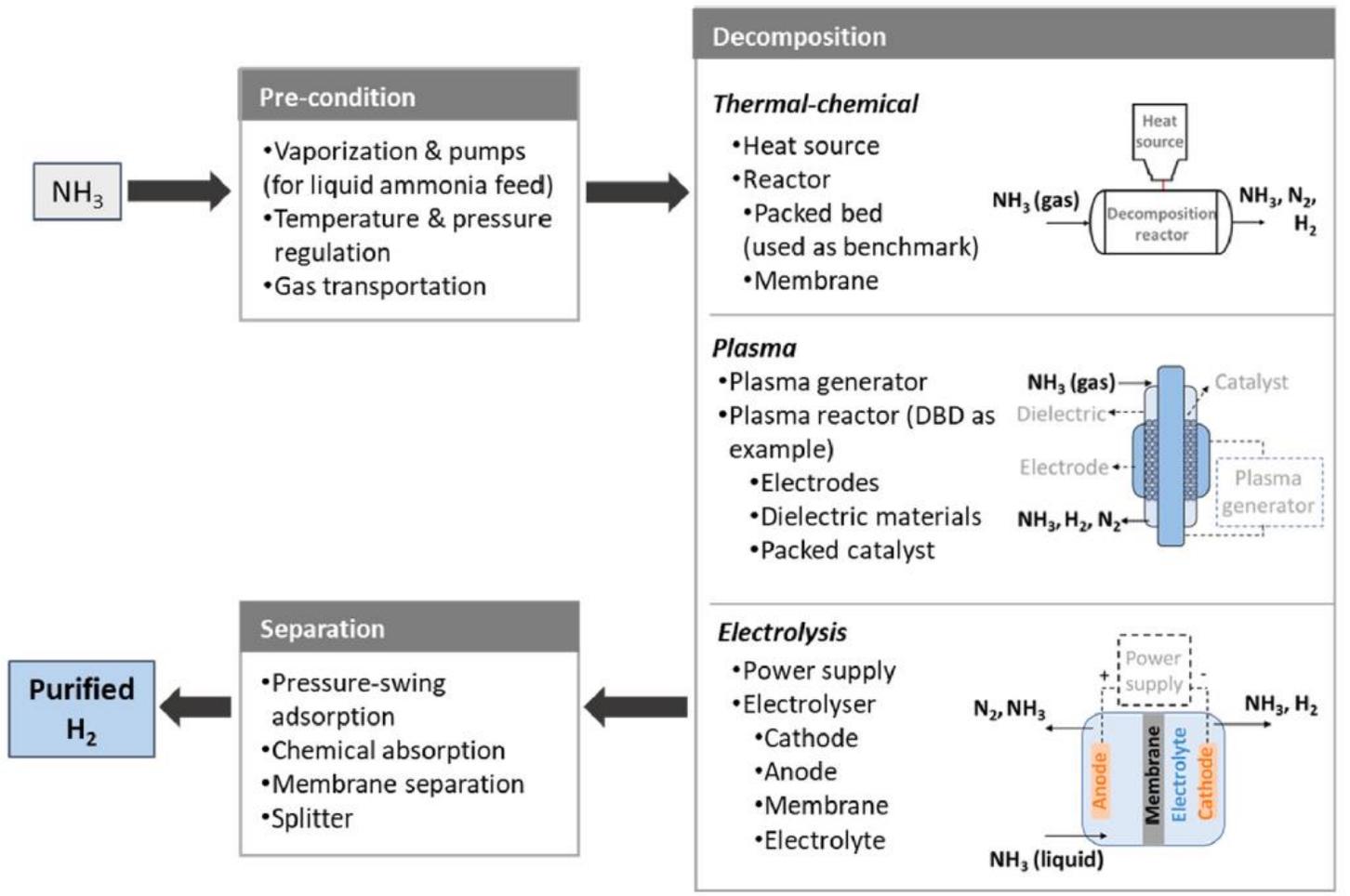
- Ammonia fuel cells



- Ammonia fuel cells



• Ammonia fuel cells



Representative schemes and components of ammonia decomposition technologies

• Ammonia fuel cells

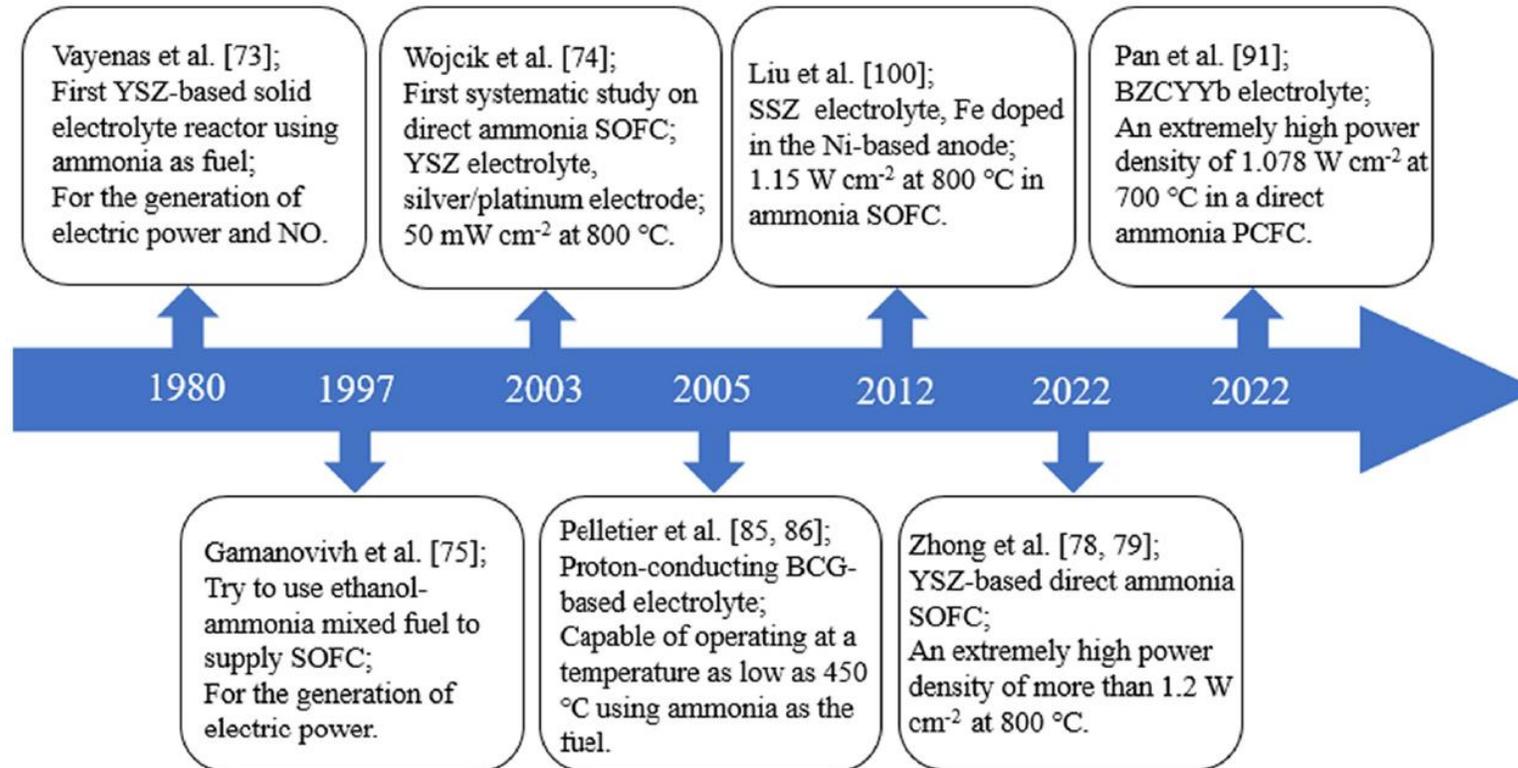


Fig. 7. Development History of Direct Ammonia SOFC/PCFC [73–75,78,79,85,86,91,100].

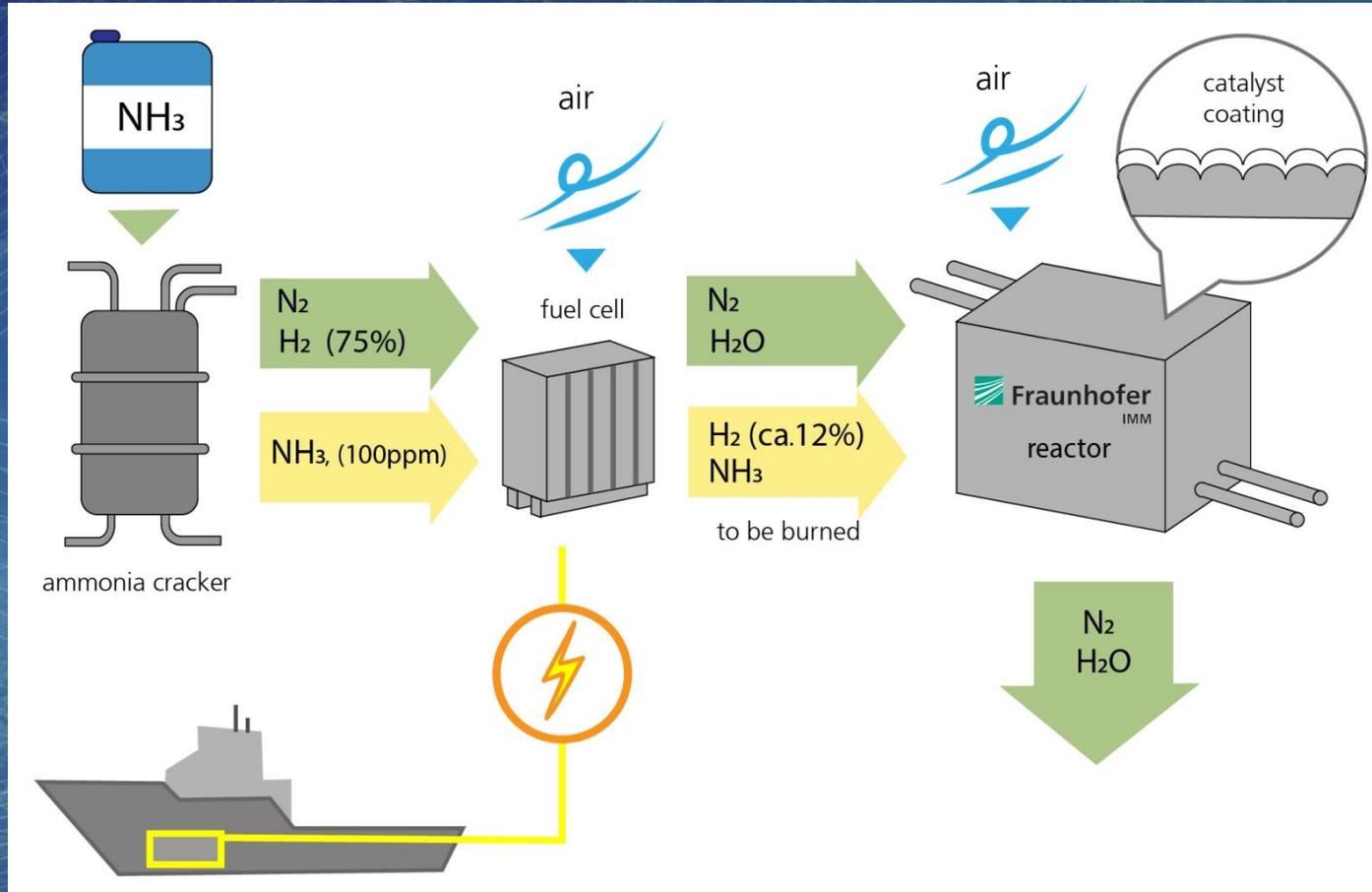
• Ammonia fuel cells

Table 6
Summary of direct ammonia SOFC/PCFC.

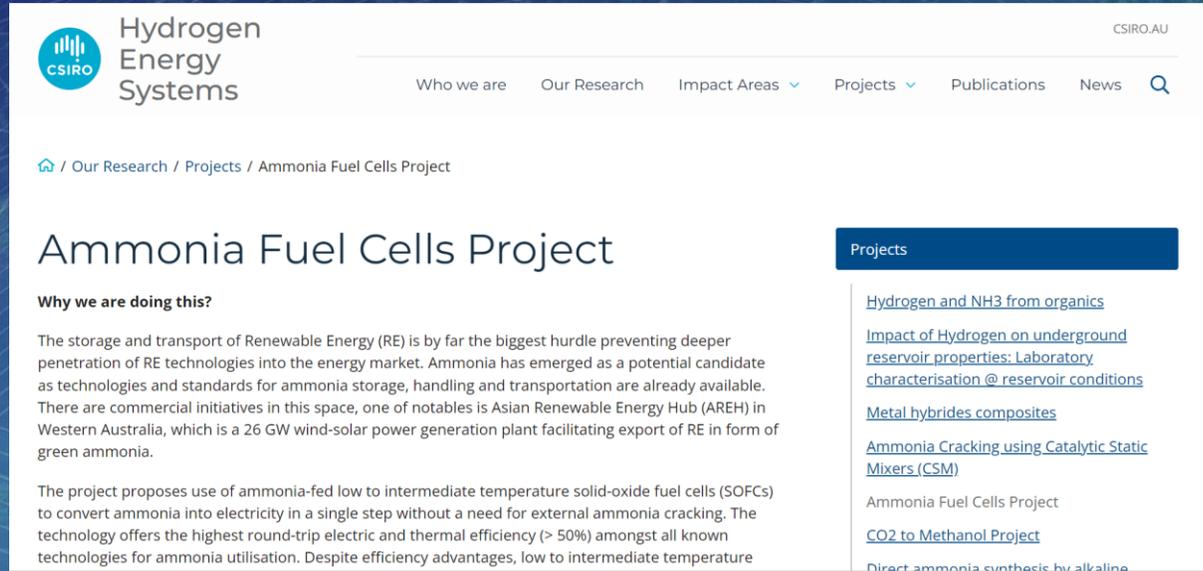
Type	Electrolyte	Electrode (anode//cathode)	Temperature (°C)	Peak power density (mW/cm ²)	Ref.	
SOFC/Anode support	YSZ	Ni-YSZ//SYO (0.1)-60YSZ	600	240	[79]-2022	
			800	1210		
SOFC/Anode support	YSZ	NiO-YSZ//PZO	800	1220	[76]-2022	
SOFC/Anode support	YSZ	Ni-YSZ//LSC-GDC	800 (1 atm)	1078	[80]-2018	
			850 (1 atm)	1174		
			800 (3 atm)	1148		
			850 (3 atm)	1202		
			850 (3 atm)	1202		
SOFC/Anode support	YSZ	Ni-YSZ//GDC-LSCF	700	325	[77]-2015	
SOFC/Anode support	YSZ	Ni-YSZ//LSM-YSZ	900	88	[96]-2009	
SOFC/Anode support	YSZ	NiO-YSZ//LSM-YSZ	850	526	[76]-2007	
SOFC/Anode support	YSZ	Ni-YSZ//LSM-YSZ	800	200	[97]-2007	
SOFC/Anode support	SDC/NCAL	Ni-NCAL//Ni-NCAL	550	755	[84]-2022	
SOFC/Electrolyte support	SDC	LSTN-SDC//BSCF	800	361	[83]-2020	
			800	161		
			800	98		
			800	314		
			800	314		
SOFC/Anode support	SDC	Ni-SDC//BSCF	650	1190	[82]-2007	
SOFC/Anode support	SDC	Ni-SDC//SSC-SDC	700	253	[81]-2006	
SOFC/Electrolyte support	LSGM	Ni (97.5) Mo (2.5)-SDC//SSC	900	416	[98]-2015	
			Ni (97) Ta (3)-SDC//SSC	900		322
			Ni (97) W (3)-SDC//SSC	900		313
			Ni-SDC//Pt	900		120
			Fe-SDC//Pt	900		242
SOFC/Electrolyte support	LSGM	Co-SDC//Pt	900	85	[99]-2014	
			Ni (40) Fe (60)-SDC//SSC	900		360
			Ni-SDC//SSC	900		253
			Ni-YSZ/Ni-SSZ//LSM-SSZ	800		1028
			Ni (97.5) Fe (2.5)-YSZ/Ni-SSZ//LSM-SSZ	800		1150
PCFC/Anode support	BCY10	Ni-BCY25//SSC	650	216	[101]-2015	
PCFC/Anode support	BZCY	Pd//LSCF	600	580	[90]-2017	
PCFC/Anode support	BZCY	NiO-BZCY//BSCF	750	390	[89]-2010	
PCFC/Anode support	BCGP ¹	NiO-BCE//Pt	600	28	[85]-2008	
PCFC/Electrolyte support	BCG	Pt//Pt	700	25	[86]-2005	
			700	35		
PCFC/Anode support	BCGO	Ni-CGO//BSCFO-CGO	600	147	[87]-2008	
PCFC/Anode support	BCGO	Ni-BCGO//LSCO-BCGO	700	355	[88]-2006	
PCFC/Anode support	BCNO	NiO-BCNO//LSCO	700	315	[102]-2007	
PCFC/Anode support	BZCYYb	Ni-BZCYYb//BCCY	650	383	[93]-2022	
			650	523		
PCFC/Anode support	BZCYYbN	Ni-BZCYYbN//BCCY	650	523		
PCFC/Anode support	BZCYYb	Ni-BZCYYb//PBSCF	700	1078	[91]-2022	
PCFC/Anode support	BZCYYb	Ni-BZCYYb//BCFZY	650	450	[92]-2021	
			650	600		
			650	600		
			650	724		

Note: YSZ: Yttria Stabilized Zirconia; SYO (0.1): Sr_{1-x}Y_{2-x}O_{4+x} (x = 0.10); PZO: Pr₂Zr₂O₇; LSC: La_{0.8}Sr_{0.4}CoO₃; GDC: Gd-doped Ceria; LSCF: La_{0.8}Sr_{0.4}Co_{0.2}Fe_{0.6}O_{3-δ}; LSM: La_{1-x}Sr_xMnO₃; SDC: Sm-Doped Ceria; NCAL: LiNi_{0.815}Co_{0.15}Al_{0.35}O₂; LSTN: La_{0.52}Sr_{0.28}Ti_{0.94}Ni_{0.05}Co_{0.03}O_{3-δ}; LSTN: La_{0.52}Sr_{0.28}Ti_{0.94}Ni_{0.06}O_{3-δ}; LSTC: La_{0.52}Sr_{0.28}Ti_{0.94}Ni_{0.06}O_{3-δ}; BSCF: Ba_{0.5}Sr_{0.5}Co_{0.9}Fe_{0.2}O_{3-δ}; SSC: Sm_{0.5}Sr_{0.5}CoO_{3-δ}; LSGM: La_{0.9}Sr_{0.1}Ga_{0.9}Mg_{0.2}O_{2.85}; SSZ: Sc_{0.1}Zr_{0.9}O_{1.95}; LSM: La_{1-x}Sr_xMnO₃; BCY10: BaCe_{0.90}Y_{0.10}O_{3-δ}; BCY25: BaCe_{0.75}Y_{0.25}O_{3-δ}; BZCY: BaZr_{0.1}Ce_{0.7}Y_{0.2}O_{3-δ}; BCGP¹: BaCe_{0.8}Gd_{0.15}Pr_{0.05}O_{3-δ}; BCE: BaCe_{0.85}Eu_{0.15}O₃; BCG: BaCe_{0.8}Gd_{0.2}O_{3-δ}; BCGP²: BaCe_{0.8}Gd_{0.19}Pr_{0.01}O_{3-δ}; BCGO: BaCe_{0.8}Gd_{0.2}O_{3-δ}; CGO: Ce_{0.8}Gd_{0.2}O_{3-δ}; BSCFO: Ba_{0.5}Sr_{0.5}Co_{0.8}Fe_{0.2}O_{3-δ}; LSCO: La_{0.8}Sr_{0.5}CoO_{3-δ}; BCNO: BaCe_{0.9}Nd_{0.1}O_{3-δ}; BZCYYb: BaZr_{0.1}Ce_{0.7}Y_{0.1}Yb_{0.1}; BCCY: BaCo_{0.7}Ce_{0.24}Y_{0.06}O_{3-δ}; BZCYYbN: Ba(Zr_{0.1}Ce_{0.7}Y_{0.1}Yb_{0.1})_{0.95}Ni_{0.05}O_{3-δ}; PBSCF: PrBa_{0.5}Sr_{0.5}Co_{1.5}Fe_{0.5}O_{5+δ}; BZCYYbPd: Ba(Zr_{0.1}Ce_{0.7}Y_{0.1}Yb_{0.1})_{0.95}Pd_{0.05}O_{3-δ}; BCFZY: BaCo_{0.4}Fe_{0.4}Zr_{0.1}Y_{0.1}O_{3-δ}.

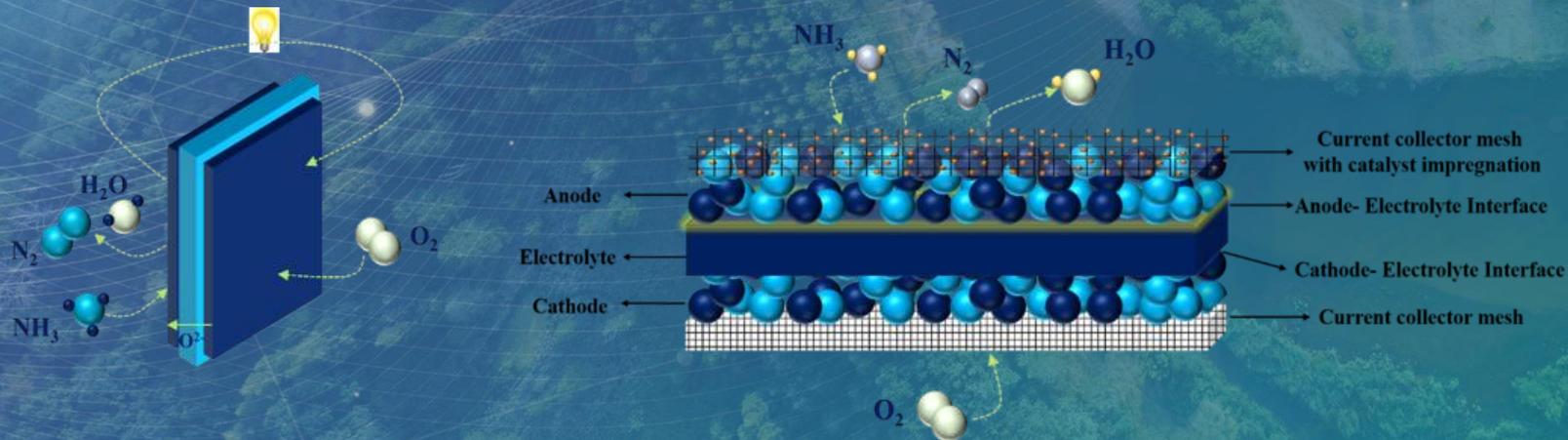
• Ammonia fuel cells



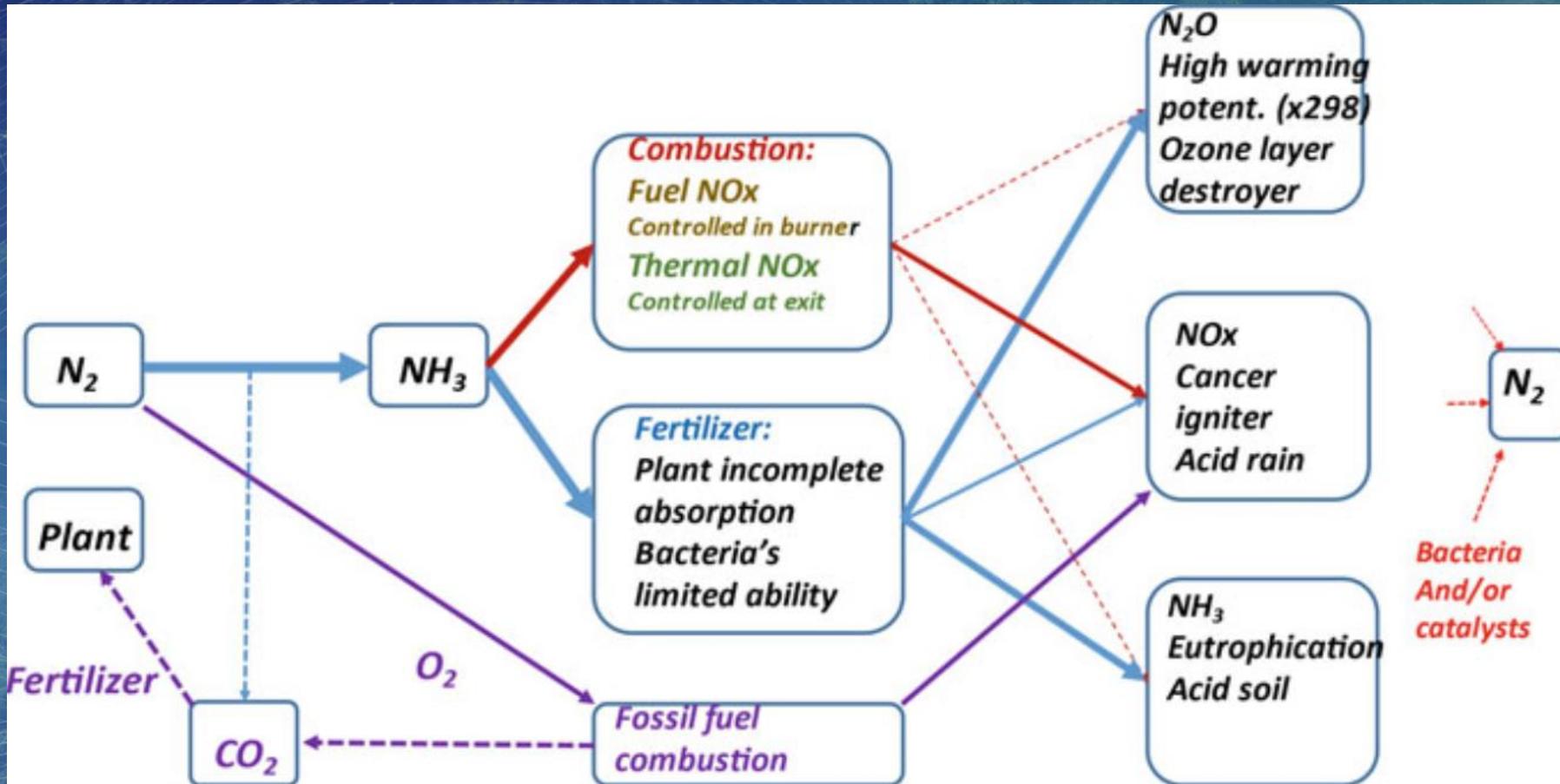
• Ammonia fuel cells



The screenshot shows the CSIRO Hydrogen Energy Systems website. The page title is "Ammonia Fuel Cells Project". Under the heading "Why we are doing this?", there are two paragraphs of text. The first paragraph discusses the challenges of renewable energy storage and transport, highlighting ammonia as a potential candidate. The second paragraph describes the project's goal of using ammonia-fed solid-oxide fuel cells (SOFCs) to convert ammonia into electricity. On the right side, there is a "Projects" section with a list of links: "Hydrogen and NH3 from organics", "Impact of Hydrogen on underground reservoir properties: Laboratory characterisation @ reservoir conditions", "Metal hydrides composites", "Ammonia Cracking using Catalytic Static Mixers (CSM)", "Ammonia Fuel Cells Project", "CO2 to Methanol Project", and "Direct ammonia synthesis by alkaline".



• Environmental Impact

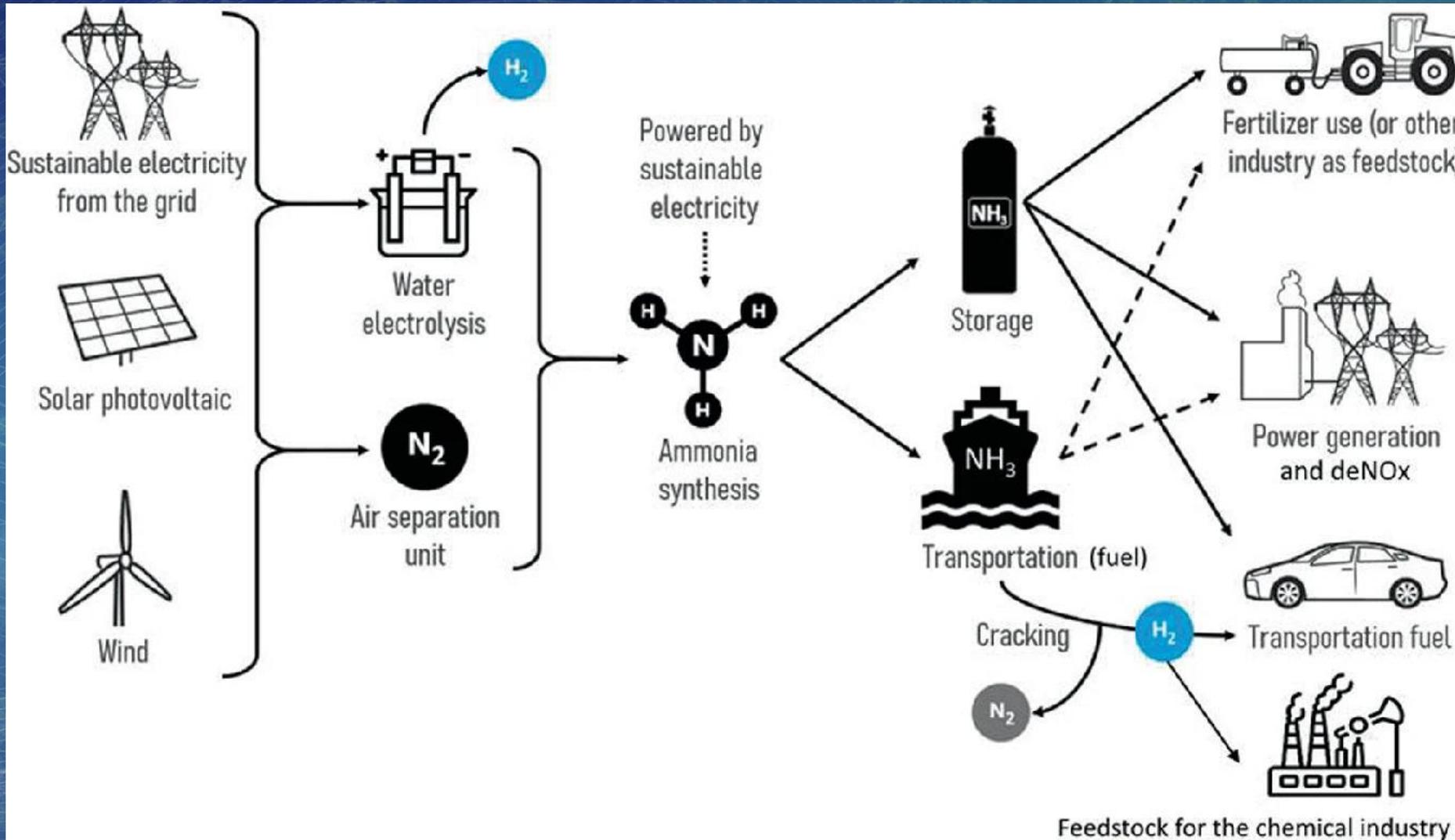


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• Techno-economic aspects



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- Health, safety, and security



Ammonia gas cloud in Seward, Illinois. Cause: ruptured hose



explosions and cylinder damage, respectively.



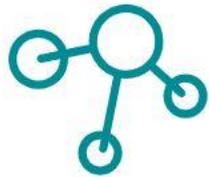
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MIGA's goal is to provide the framework to produce green ammonia using a less energy-intensive process than Haber-Bosch (H-B) for Power-to-X applications.

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